

Service Manual

ORDER NO. RRV2032

COMPACT DISC RECORDER

PDR-V500

Refer to the service manual RRV1983 for PDR-555RW/KU/CA.

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

Туре	Model PDR-V500	Power Requirement	Remarks
KU/CA	0	AC120V	

1. CONTRAST OF MISCELLANEOUS PARTS

NOTES: • Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.

- The ⚠ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- \bullet Screws adjacent to ∇ mark on product are used for disassembly.
- Reference Nos. indicate the pages and Nos. in the service manual for the base model.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.
 Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%, and K=10%).

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

 $5.62k \rightarrow 562 \times 10^{1} \rightarrow 5621 \dots RN1/4PC \boxed{5} \boxed{6} \boxed{2} \boxed{1} F$

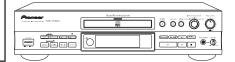
■ CONTRAST TABLE

PDR-555RW/KU/CA and PDR-V500/KU/CA are constructed the same except for the following:

			Part No.		
Ref. No.	Mark	Symbol and Description	PDR-555RW /KU/CA	PDR-V500 /KU/CA	Remarks
		PACKING			
P4 - 2	NSP	Warranty Card	ARY7023	DRY1177	
P4 - 4		Operating Instructions (English)	PRB1270	PRB1279	
P4 - 10		Packing Case	PHG2317	PHG2342	
		EXTERIOR SECTION			
P6 - 17		Rear Base	PNA2428	PNA2458	
P6 - 27		Power Button	PAC1877	PAC1918	
		FRONT PANEL SECTION			
P7 - 7		Mode Button	PAC1873	PAC1910	
P7 - 8		Manual Button L	PAC1874	PAC1911	
P7 - 11		Manual Button R	PAC1878	PAC1912	
P7 - 15		FL Sheet	PAM1756	PAM1762	
P7 - 21		Front Panel	PNW2799	PNW2876	
P7 - 22		Play Button	RAC2204	PAC1913	



Service Manual



ORDER NO. RRV1983

COMPACT DISC RECORDER

PDR-555RW

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

Туре	Model PDR-555RW	Power Requirement	Remarks
KU/CA	0	AC120V	
MY	0	AC220-230V	

• Refer to the service guide RRV2055 for PDR-555RW.

-FOR U.S. MODELS —

NECESSARY INFORMATION FOR DHHS RULES MARKED ON THE REAR BASE AND ON THE TOP OF CD MECHANISM AS BELOW.

DANGER – LASER RADIATION WHEN OPEN. AVOID DIRECT EXPOSURE TO BEAM.

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PIONEER ELECTRONIC CORPORATION 4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153-8654, Japan PIONEER ELECTRONICS SERVICE, INC. P.O. Box 1760, Long Beach, CA 90801-1760, U.S.A. PIONEER ELECTRONIC (EUROPE) N.V. Haven 1087, Keetberglaan 1, 9120 Melsele, Belgium PIONEER ELECTRONICS ASIACENTRE PTE. LTD. 501 Orchard Road, #10-00 Wheelock Place, Singapore 238880 © PIONEER ELECTRONIC CORPORATION 1998

1. SAFETY INFORMATION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

This product contains lead in solder and certain electrical parts contain chemicals which are known to the state of California to cause cancer, birth defects or other reproductive harm.

Health & Safety Code Section 25249.6 - Proposition 65

NOTICE

(FOR CANADIAN MODEL ONLY)

Fuse symbols — (fast operating fuse) and/or — (slow operating fuse) on PCB indicate that replacement parts must be of identical designation.

REMARQUE

(POUR MODÈLE CANADIEN SEULEMENT)

Les symboles de fusible — (fusible de type rapide) et/ou — (fusible de type lent) sur CCI indiquent que les pièces de remplacement doivent avoir la même désignation.

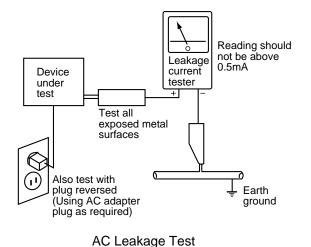
(FOR USA MODEL ONLY) _

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5mA.



ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a Δ on the schematics and on the parts list in this Service Manual.

The use of a substitute replacement component which does not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.

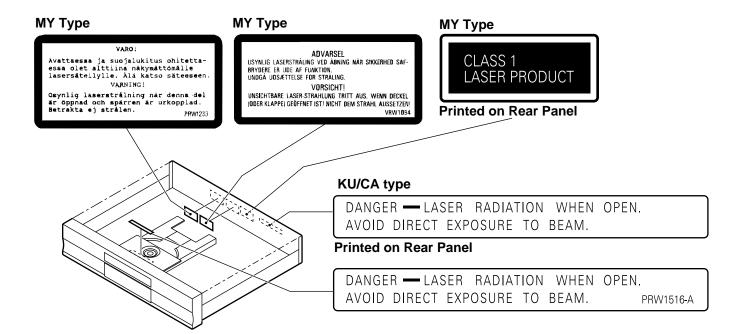
- IMPORTANT -

THIS PIONEER APPARATUS CONTAINS LASER OF CLASS $\scriptstyle\rm III\ b.$

SERVICING OPERATION OF THE APPARATUS SHOULD BE DONE BY A SPECIALLY INSTRUTED PERSON.

LASER DIODE CHARACTERISTICS -MAXIMUM OUTPUT POWER: 23 mW WAVELENGTH: 778 - 787 nm

LABEL CHECK



Additional Laser Caution -

1. Laser Interlock Mechanism

The position of the switch (S601) for detecting loading state is detected by the system microprocessor, and the design prevents laser diode oscillation when the switch (S601) is not on CLMP terminal side (CLMP signal is OFF or high level.). Thus, the interlock will no longer function if the switch (S601) is deliberately set to CLMP terminal side (low level).

The interlock also does not function in the test mode *. Laser diode oscillation will continue, if pin 1 of M51593FP (IC101) on the PRE-AMP BOARD ASSY mounted on the pickup assembly is connected to GND, or pin 19 is connected to low level (ON), or else the terminals of Q101 are shorted to each other (fault condition).

When the cover is opened with the servo mechanism block removed and turned over, close viewing of the objective lens with the naked eye will cause exposure to a Class 1 laser beam.

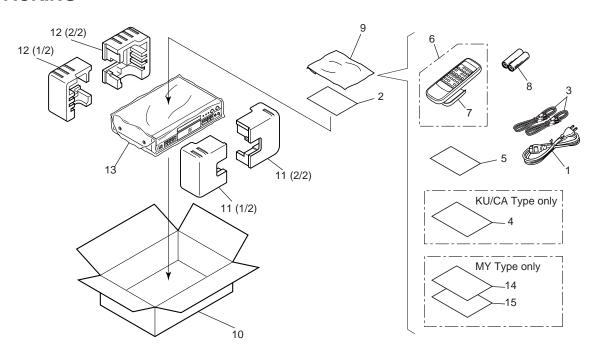
^{*} Refer to page 49.

2. EXPLODED VIEWS AND PARTS LIST

NOTES: ullet Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List. ullet The Δ mark found on some component parts indicates the importance of the safety factor of the part.

- Therefore, when replacing, be sure to use parts of identical designation.
- Screws adjacent to ∇ mark on the product are used for disassembly.

2.1 PACKING



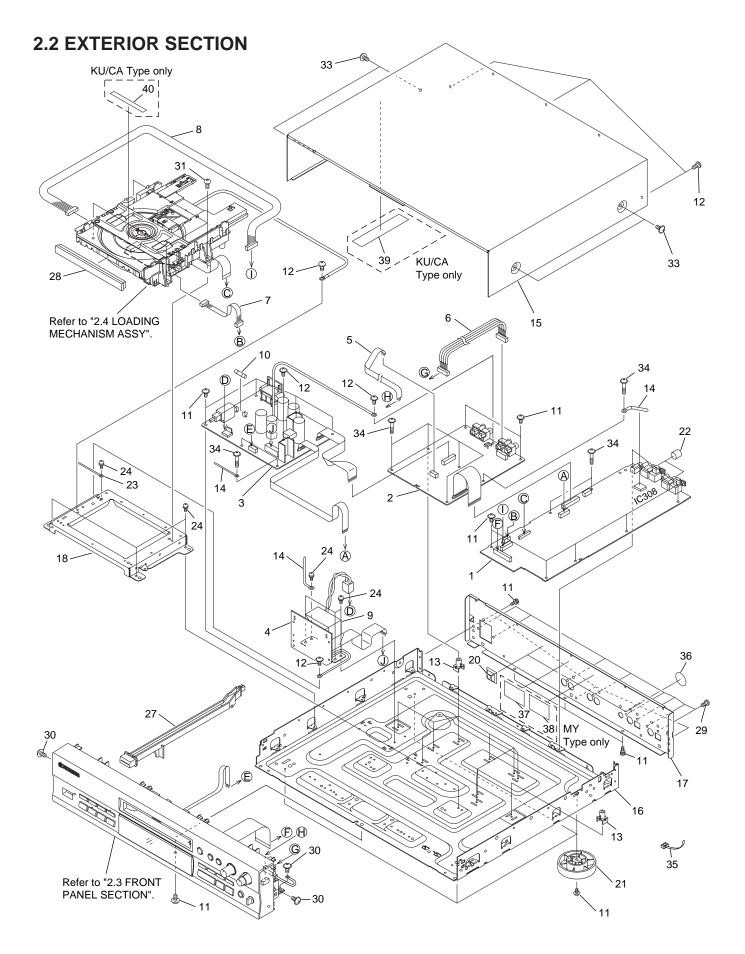
(1) PACKING PARTS LIST

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
\triangle	1	AC Power Cord	See Contrast table (2)		11	Protector (F)	RHA1238
NSP	2	Warranty Card	See Contrast table (2)		12	Protector (R)	RHA1239
	3	Audio Cable	PDE1248		13	Seat	Z23-007
	4	Operating Instructions	See Contrast table (2)		14	Operating Instructions	See Contrast table (2)
	5	Caution	See Contrast table (2)		15	Operating Instructions	See Contrast table (2)
	6	Remote Control Unit (CU-PD099)	PWW1144				
	7	Battery Cover	AZA7123				
NSP	8	Dry Cell Battery (R6P,AA)	VEM-013				
	9	Polyethylene Bag	Z21-038				
	10	Packing Case	See Contrast table (2)				

(2) CONTRAST TABLE

PDR-555RW/KU/CA and MY are constructed the same except for the following:

Mark	No.	Combal and Decemention	Part	Part No.			
IVIAIK	NO.	Symbol and Description	PDR-555RW/KU/CA	PDR-555RW/MY	Remarks		
\triangle	1	AC Power Cord	ADG7021	ADG1127			
NSP	2	Warranty Card	ARY7023	ARY7022			
	4	Operating Instructions (English)	PRB1270	Not used			
	5	Caution	PRM1046	PRM1045			
	10	Packing Case	PHG2317	PHG2318			
	14	Operating Instructions (Dutch/Swedish/Spanish/Danish)	Not used	PRD1031			
	15	Operating Instructions (English/French/German/Italian)	Not used	PRE1269			



PDR-555RW

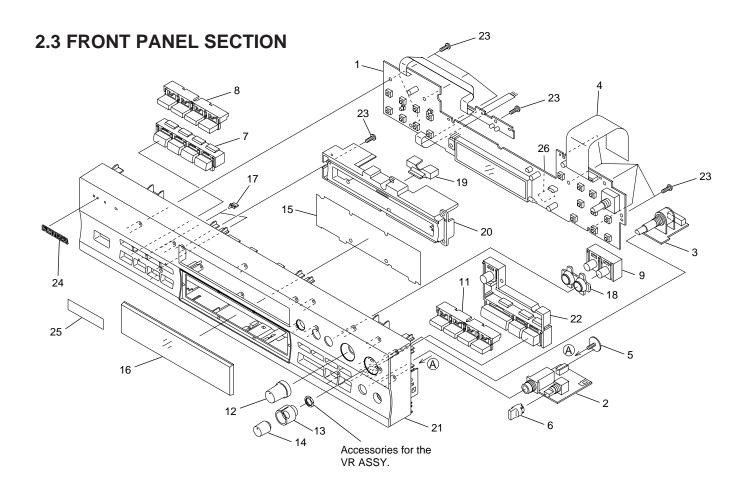
(1) EXTERIOR SECTION PARTS LIST

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
\triangle	1	SERVO DIGITAL Assy	See Contrast table (2)		21	Insulator	PNW2766
	2	AUDIO Assy	See Contrast table (2)	NSP	22	Cap	VEC1810
\triangle	3	POWER Assy	See Contrast table (2)		23	Cord Clamper	RNH-184
	4	TRANS Assy	See Contrast table (2)		24	Screw	RBA1132
	5	Jumper Wire (J)	D20PYY0335E		25	• • • • • •	
	6	Connector Assy (8P)	PDE1300		26	•••••	
	7	Connector Assy	PG05KK-E10		27	Power Button	PAC1877
	8	Connector Assy	PG09KK-E35		28	Tray Panel	PNW2798
\triangle	9	Power Transformer	See Contrast table (2)		29	Screw	BBZ30P080FCC
Δ	10	Fuse (FU1)	See Contrast table (2)		30	Screw	IBZ30P060FCC
	11	Screw (Steel)	ABA1011		31	Screw	BBZ30P100FCC
	12	Screw (Steel)	ABA1207		32	• • • • •	
NSP	13	PCB Mould	AMR1525		33	Screw	FBT40P080FZK
NSP	14	Cord Stopper	DNF1128		34	Screw	IBZ30P180FCC
	15	Bonnet	PYY1254		35	Binder	ZCA-SKB90BK
NSP	16	Under Base	PNA2427		36	Black Label	PRW1470
	17	Rear Base	See Contrast table (2)		37	Caution Label HE	See Contrast table (2)
NSP	18	Mecha Base	PNB1591		38	Caution Label	See Contrast table (2)
	19	• • • •			39	65 Label	See Contrast table (2)
NSP	20	Binder Holder	PNW1021	NSP	40	Laser Caution Label	See Contrast table (2)

(2) CONTRAST TABLE

PDR-555RW/KU/CA and MY are constructed the same except for the following :

Morle No		Symbol and Description	Part	No.	Damarka
Mark No	No.	Symbol and Description	PDR-555RW/KU/CA	PDR-555RW/MY	Remarks
Δ	1	SERVO DIGITAL Assy	PWM2217	PWM2216	
	2	AUDIO Assy	PWZ3723	PWZ3729	
Δ	3	POWER Assy	PWZ3724	PWZ3741	
	4	TRANS Assy	PWZ3750	PWZ3725	
Δ	9	Power Transformer	PTT1345	PTT1346	
Δ	10	Fuse (FU1 : 1A)	REK1075	Not used	
Δ	10	Fuse (FU1: T500mA)	Not used	AEK1051	
	17	Rear Base	PNA2428	PNA2429	
	37	Caution Label HE	Not used	PRW1233	
	38	Caution Label	Not used	VRW1094	
	39	65 Label	ORW1069	Not used	
NSP	40	Laser Caution Label	PRW1516	Not used	



(1) FRONT PANEL SECTION PARTS LIST

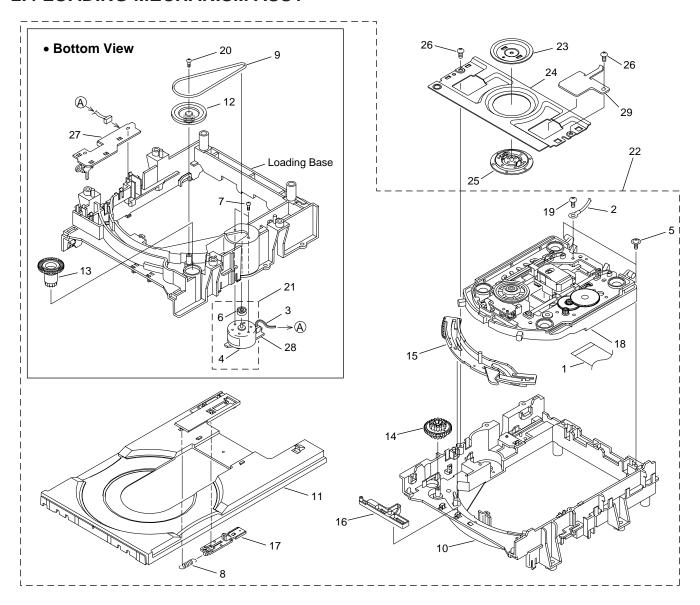
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Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	FUNCTION Assy	See Contrast table (2)		16	Display Window	PAM1757
	2	HEADPHONE Assy	See Contrast table (2)		17	LED Lens	PNW2745
	3	VR Assy	PWZ3689		18	REC Ring	PNW2795
	4	22P F•F•C/60V	PDD1190		19	Lens	PNW2796
	5	Screw With Washer	ABA1005		20	Sub Panel	PNW2797
	6	Knob	PAC1707		21	Front Panel 555	See Contrast table (2)
	7	Mode Button	PAC1873		22	Play Button B	RAC2204
	8	Manual Button L	PAC1874		23	Screw	PPZ30P100FMC
	9	REC Button	PAC1876		24	Name Plate	PAN1376
	10	•••••			25	Getter Label 555	See Contrast table (2)
	11	Manual Button R	PAC1878		26	IC (EEPROM)	PYY1196
	12	VOL Knob Assy	PXA1616			,	
	13	VOL Knob L	PAC1902				
	14	VOL Knob R	PAC1903				
	15	FL Sheet	See Contrast table (2)				

(2) CONTRAST TABLE

PDR-555RW/KU/CA and MY are constructed the same except for the following :

Mark	No.	Symbol and Deceription	Part	Domorko	
		Symbol and Description	PDR-555RW/KU/CA	PDR-555RW/MY	Remarks
	1	FUNCTION ASSY	PYY1258	PYY1259	
	2	HEADPHONE Assy	PWZ3713	PWZ3688	
	15	FL Sheet	PAM1756	PAM1762	
	21	Front Panel 555	PNW2799	PNW2817	
	25	Getter Label 555	PRW1488	PRW1504	

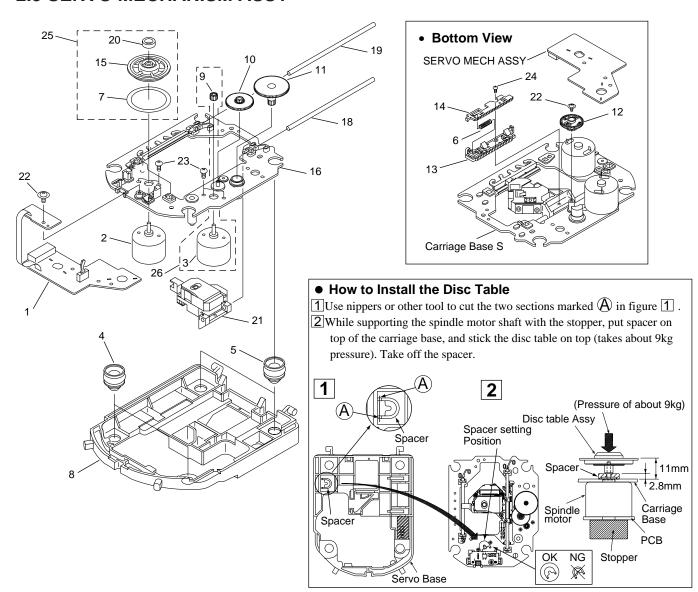
2.4 LOADING MECHANISM ASSY



• LOADING MECHANISM ASSY PARTS LIST

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	32P F•F•C/30V	PDD1187		16	Lock Plate	VNL1820
NSP	2	Earth Lead Unit	PDF1088		17	Tray Stopper	VNL1739
	3	Connector Assy	PG02KK-E35	NSP	18	CD-RW SERVO MECH Assy	PXA1609
	4	DC Motor	PXM1027		19	Screw	BBZ26P040FMC
	5	Screw	DBA1006		20	Screw	IPZ20P080FMC
	6	Motor Pulley	PNW1634		21	Loading Motor Assy	VXX2505
	7	Screw	VBA1055	NSP	22	Loading Mechanism Assy	PXA1608
	8	Tray Stopper Spring	VBH1277		23	Clamper Plate	VNE2068
	9	Rubber Belt	VEB1260		24	Bridge	VNE2069
	10	Loading Base	VNL1730		25	Clamper	VNL1738
	11	Tray	VNL1731		26	Screw	IPZ26P060FCU
	12	Gear Pulley	VNL1733	NSP	27	LOADING A Assy	PWZ3727
	13	Loading Gear	VNL1734	NSP	28	LOADING B Assy	PWZ3728
	14	Drive Gear	VNL1735		29	Tray Holder	PNM1326
	15	Drive Cam	VNL1736			.,	

2.5 SERVO MECHANISM ASSY

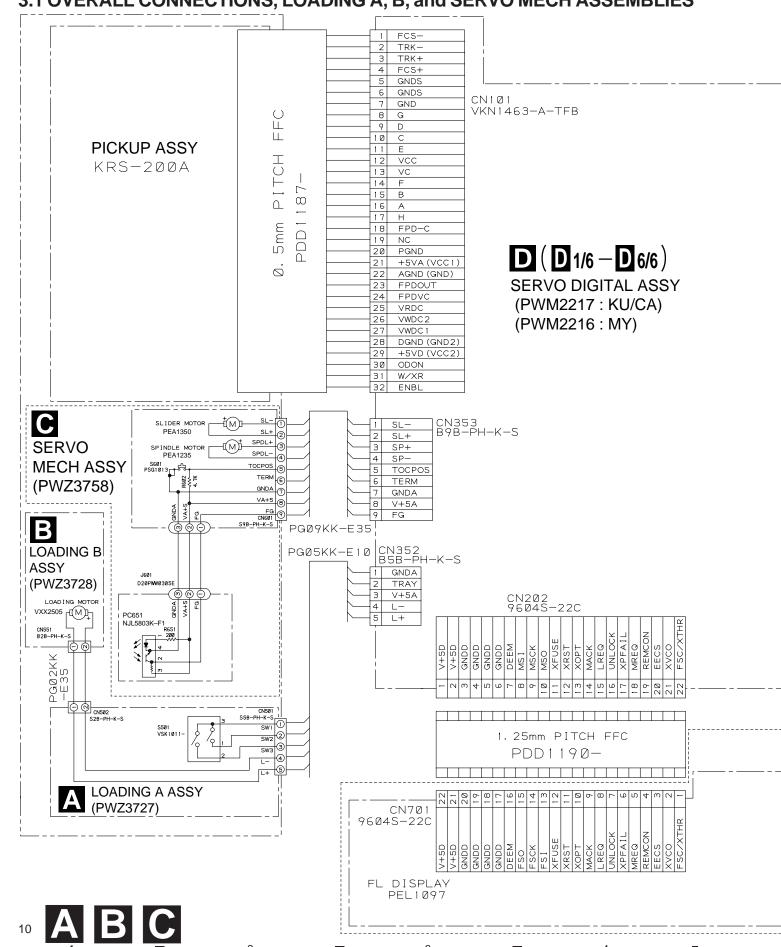


• SERVO MECHANISM ASSY PARTS LIST

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
NSP	1	SERVO MECH Assy	PWZ3758		16	Carriage Base S	PNW2874
	2	D.C.mortor Assy	PEA1235		17	• • • • •	
NSP	3	DC Motor	PXM1042		18	Guide Bar	VLL1488
	4	Float Rubber A	AEB7063		19	Sub Guide Bar	VLL1489
	5	Float Rubber B	AEB7066	NSP	20	Magnet	VYM1024
NSP	6	Rack Spring	DBH1285		21	CD-R Pickup	PEA1351
NSP	7	Mirror Sheet	PNM1325		22	Screw	IPZ20P060FMC
	8	Servo Base	PNW2853		23	Screw	PMZ20P030FMC
	9	Pinion Gear	PNW2854		24	Screw	JGZ17P030FMC
	10	Gear A	PNW2855		25	Disc Table Assy	PEA1349
	11	Gear B	PNW2856		26	Carriage Motor Assy	PEA1350
	12	Gear C	PNW2857				
	13	Rack	PNW2858				
	14	Rack Stopper	PNW2859				
NSP	15	Disc Table	PNW2860				

3. SCHEMATIC DIAGRAM

3.1 OVERALL CONNECTIONS, LOADING A, B, and SERVO MECH ASSEMBLIES

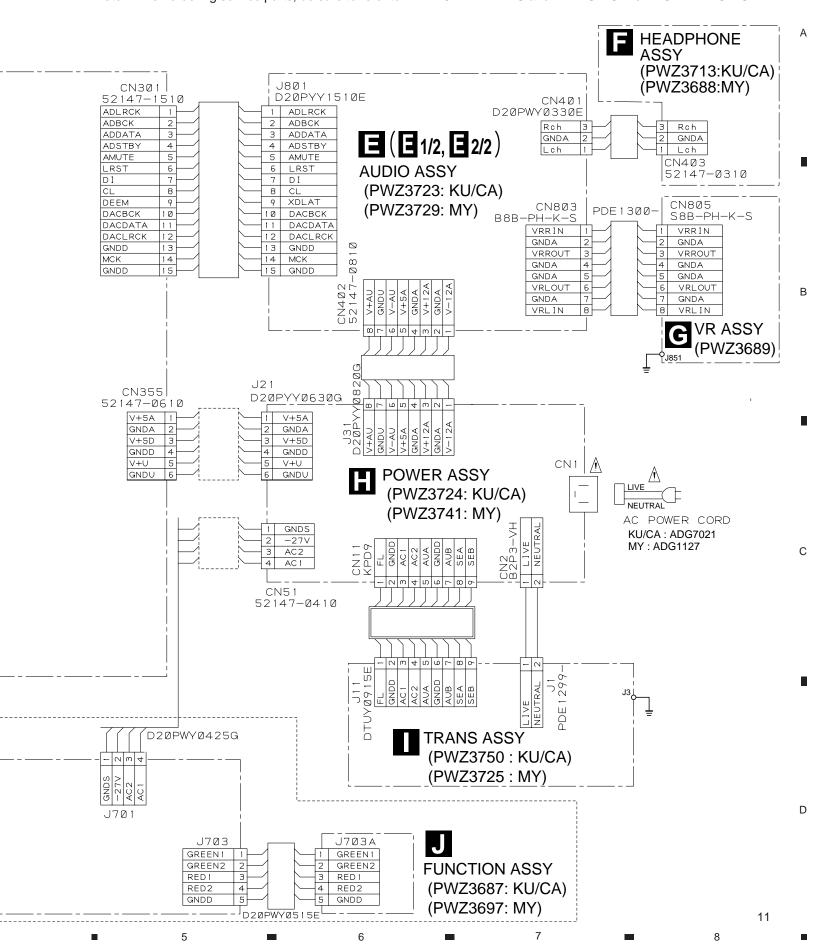


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Note: When ordering service parts, be sure to refer to "EXPLODED VIEWS and PARTS LIST" or "PCB PARTS LIST".

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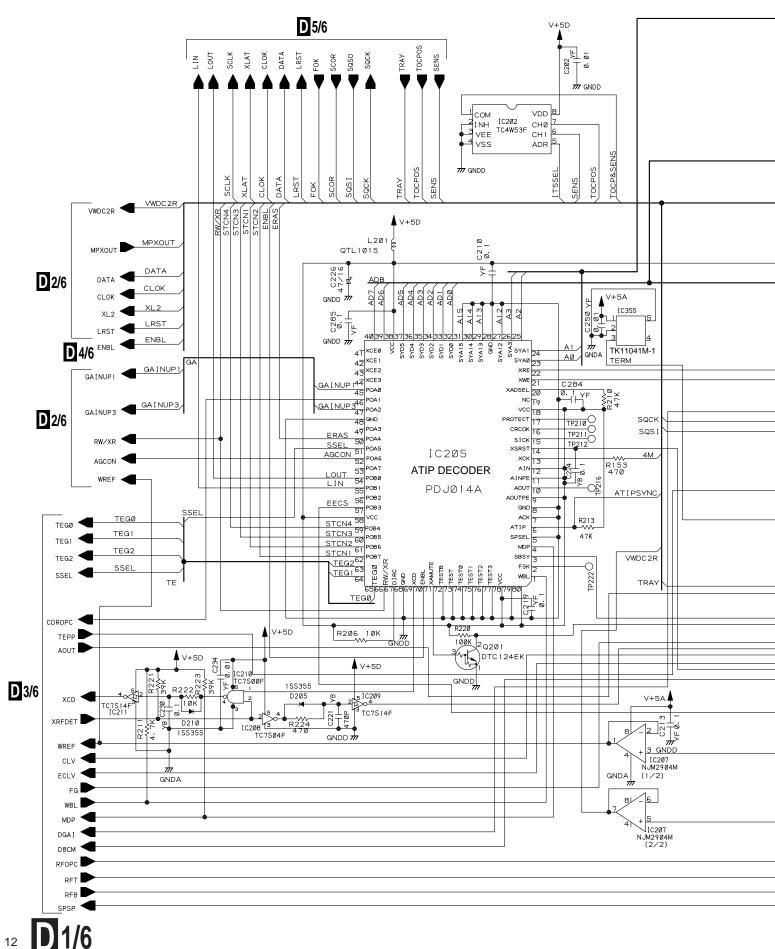
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3.2 SERVO DIGITAL ASSY(1/6)

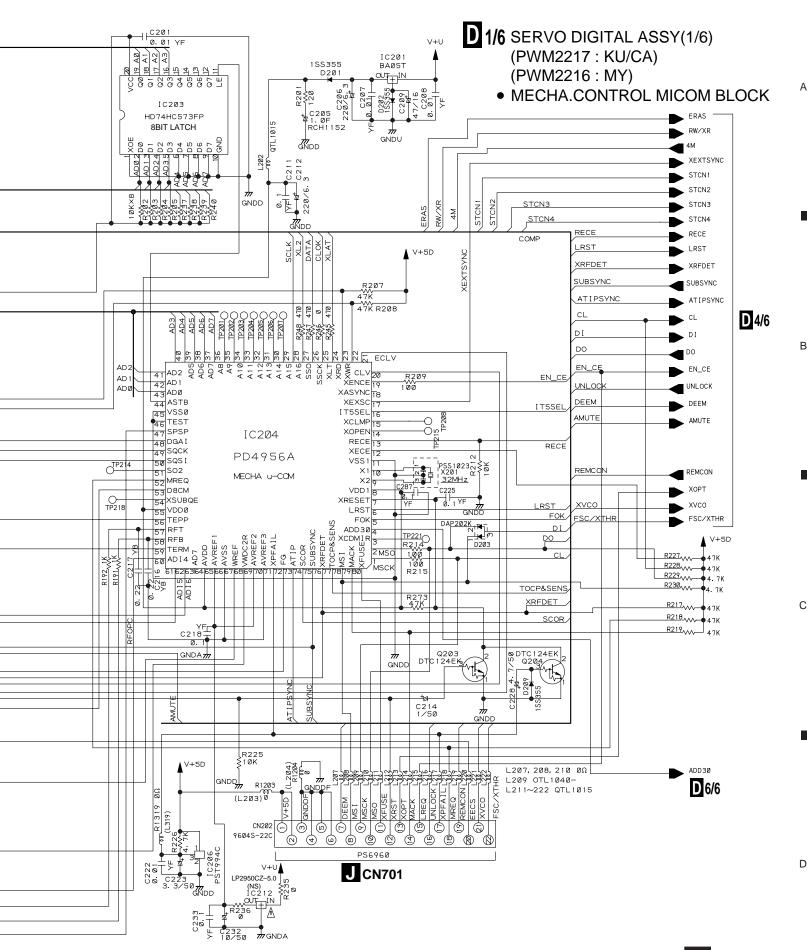
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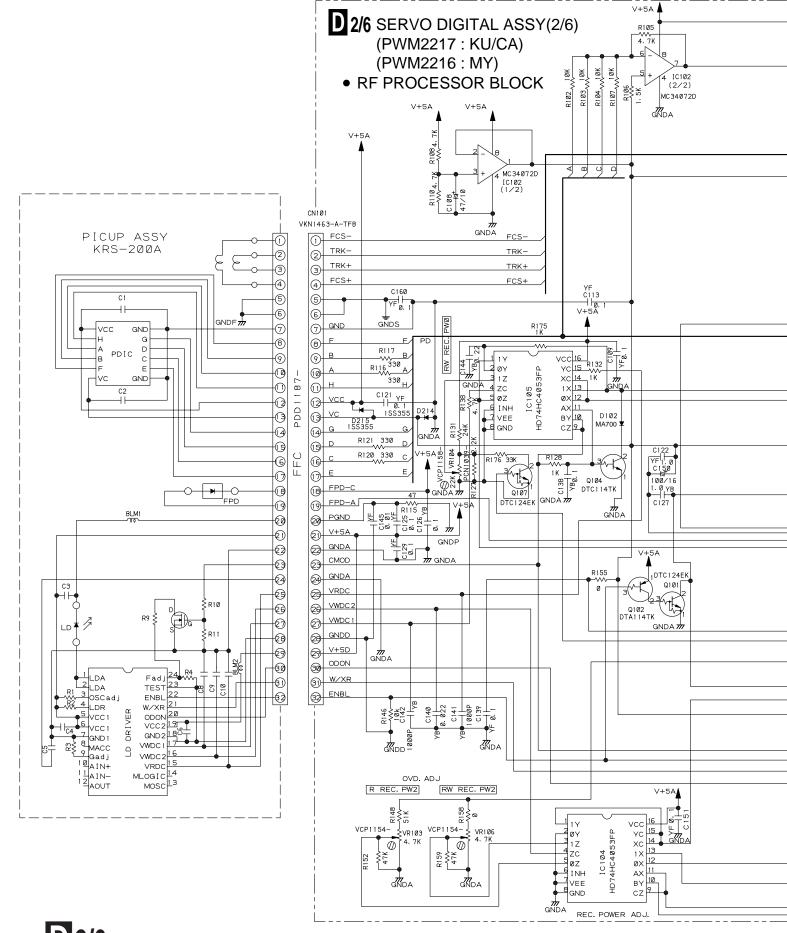
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3.3 SERVO DIGITAL(2/6) and PICKUP ASSEMBLIES

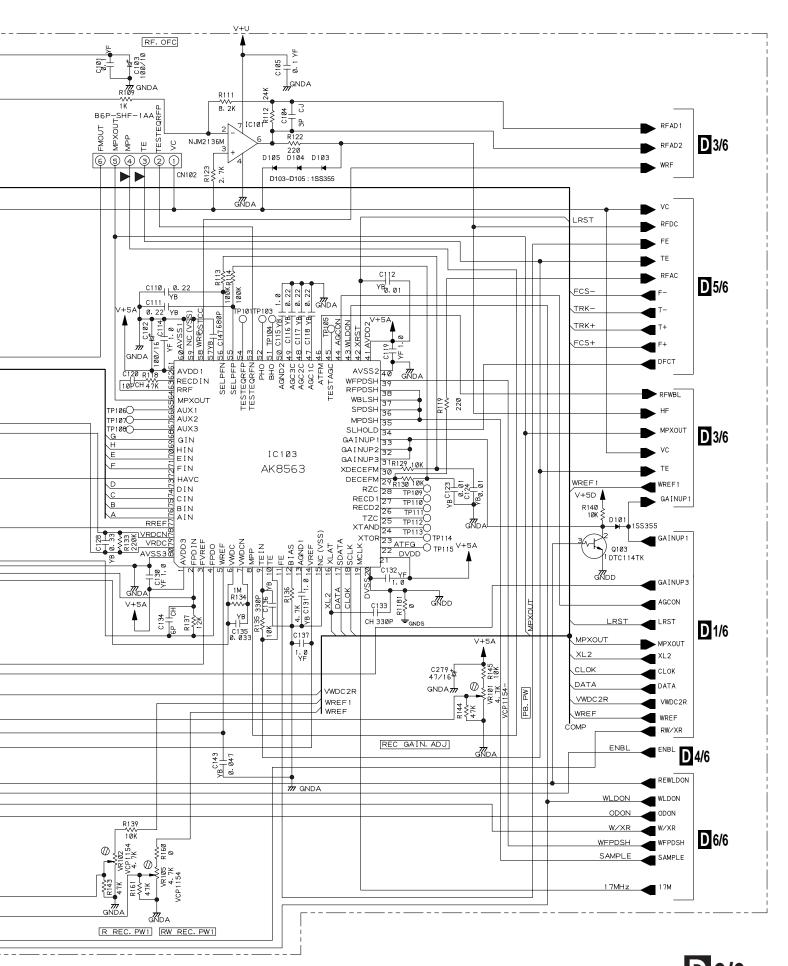


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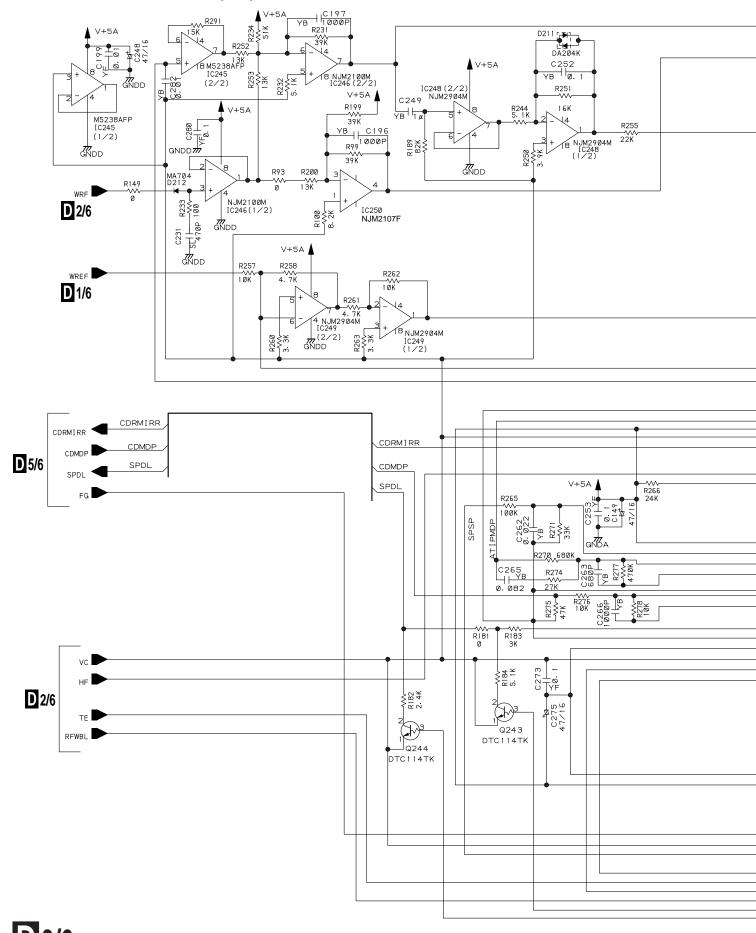
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3.4 SERVO DIGITAL ASSY(3/6)

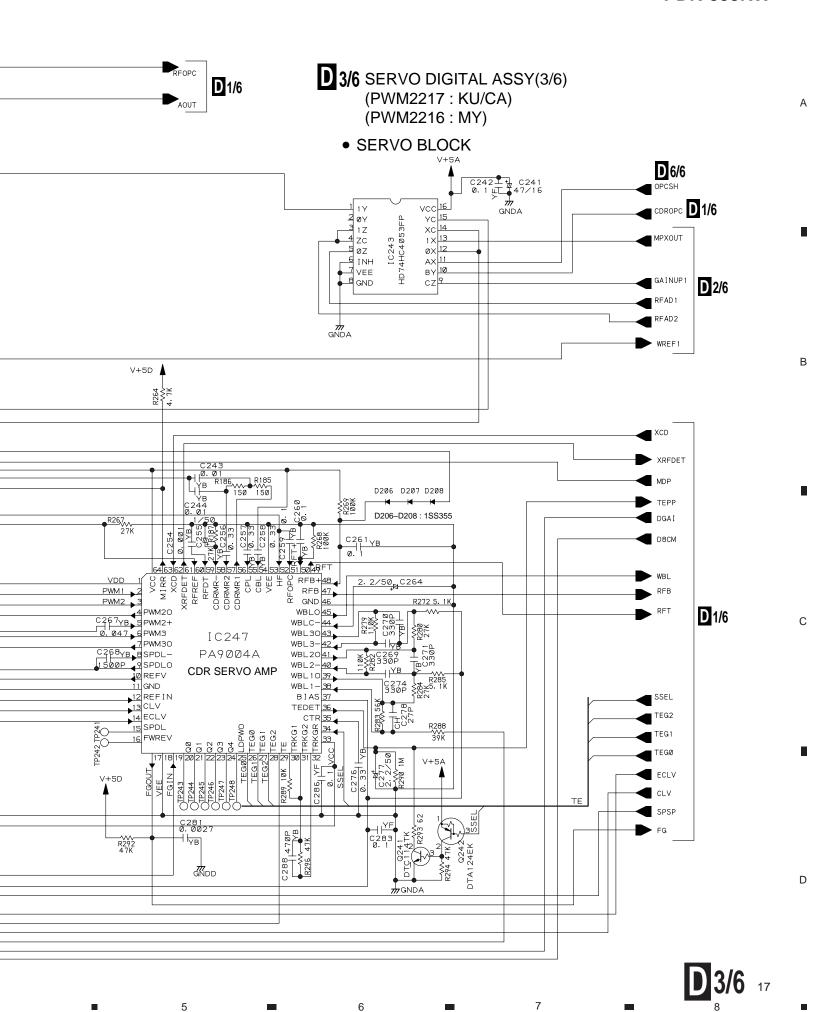
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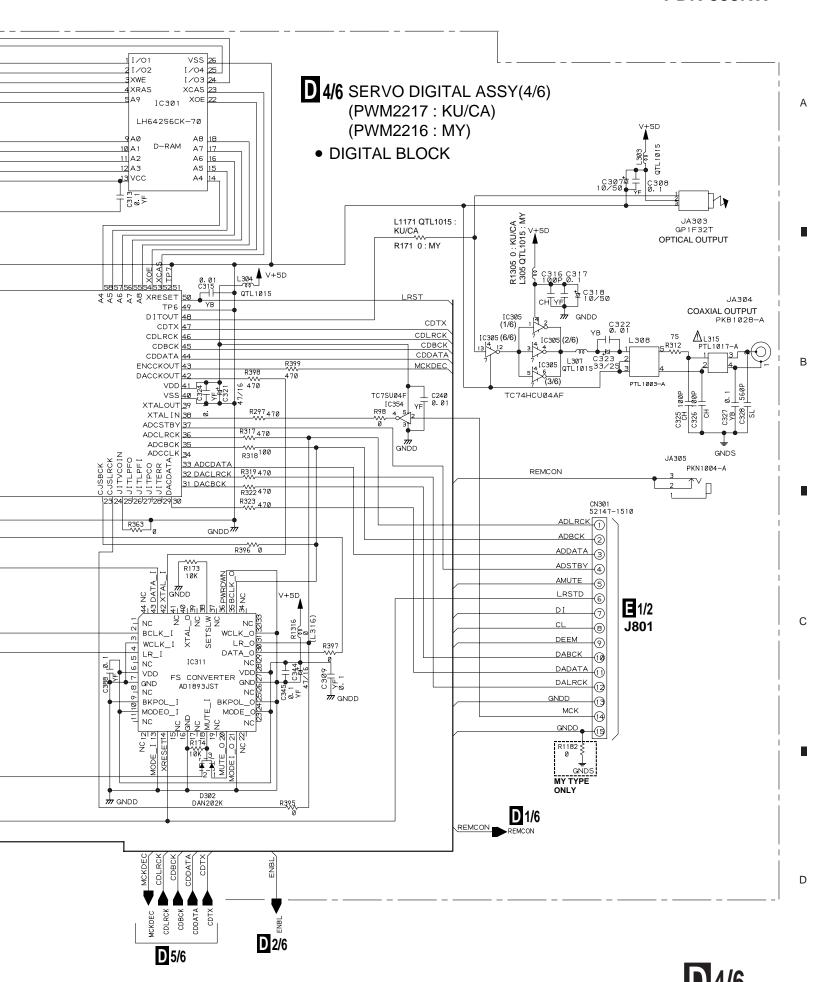
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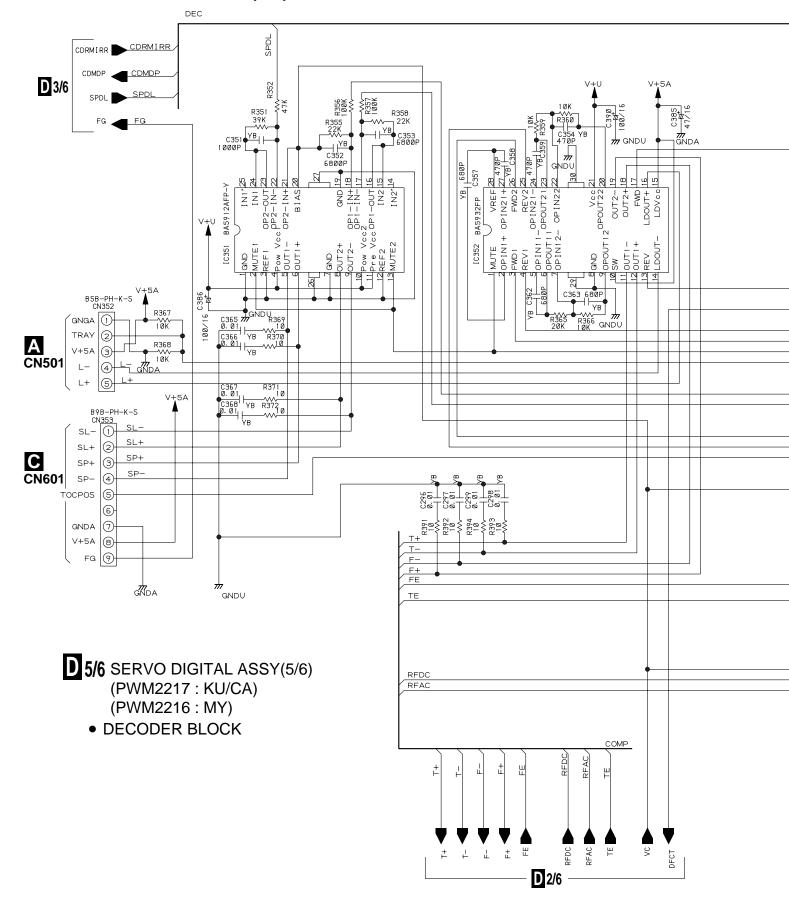
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3.6 SERVO DIGITAL ASSY(5/6)

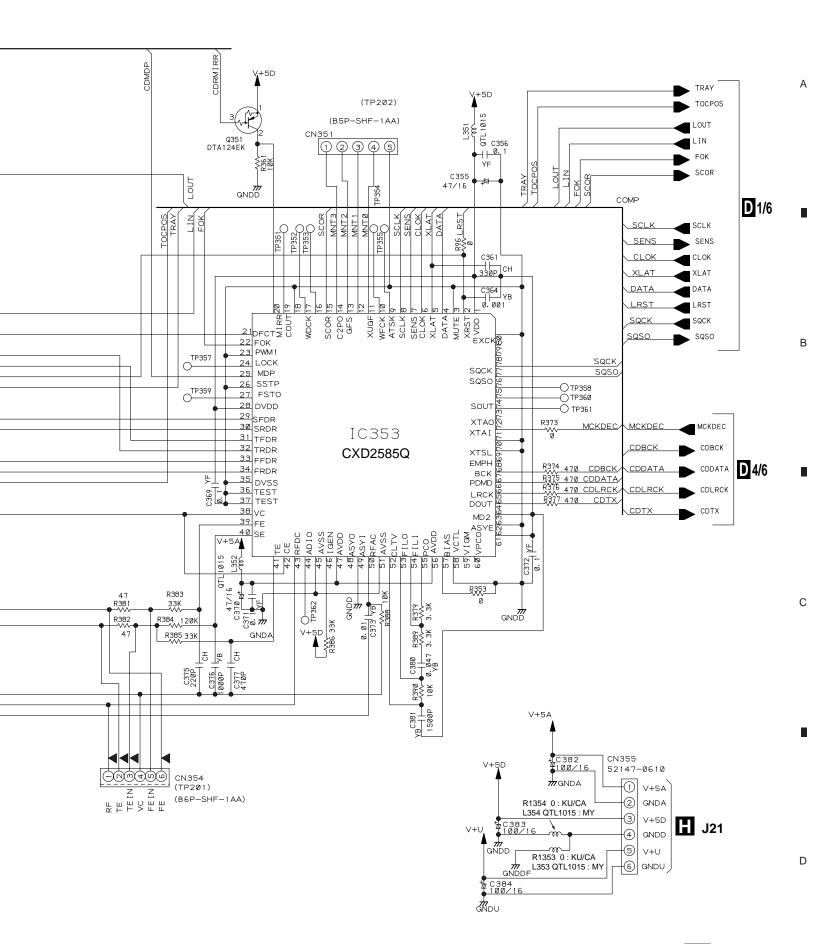
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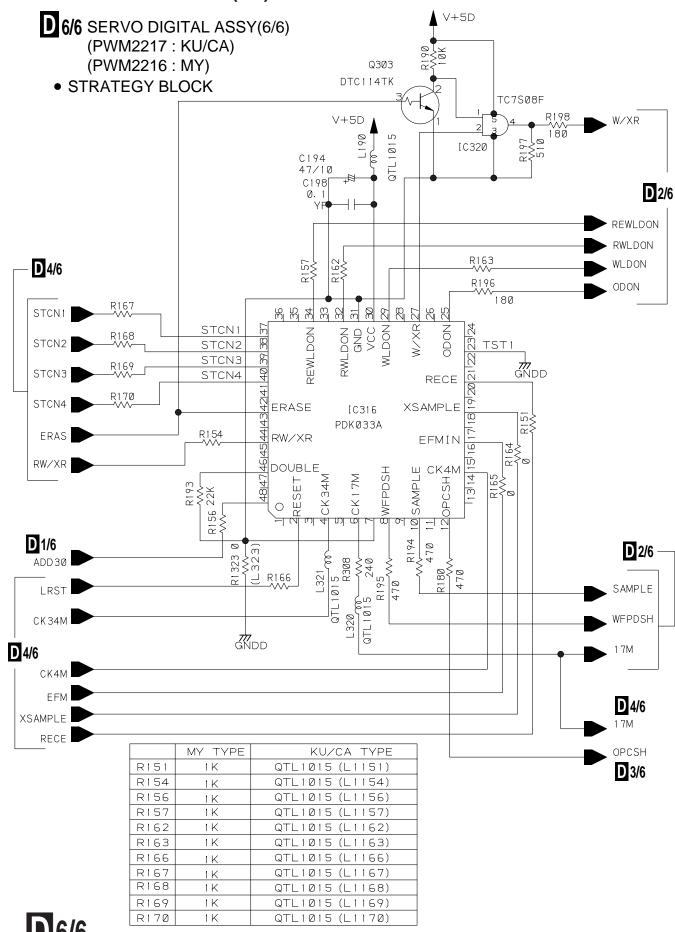
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3.7 SERVO DIGITAL ASSY(6/6)

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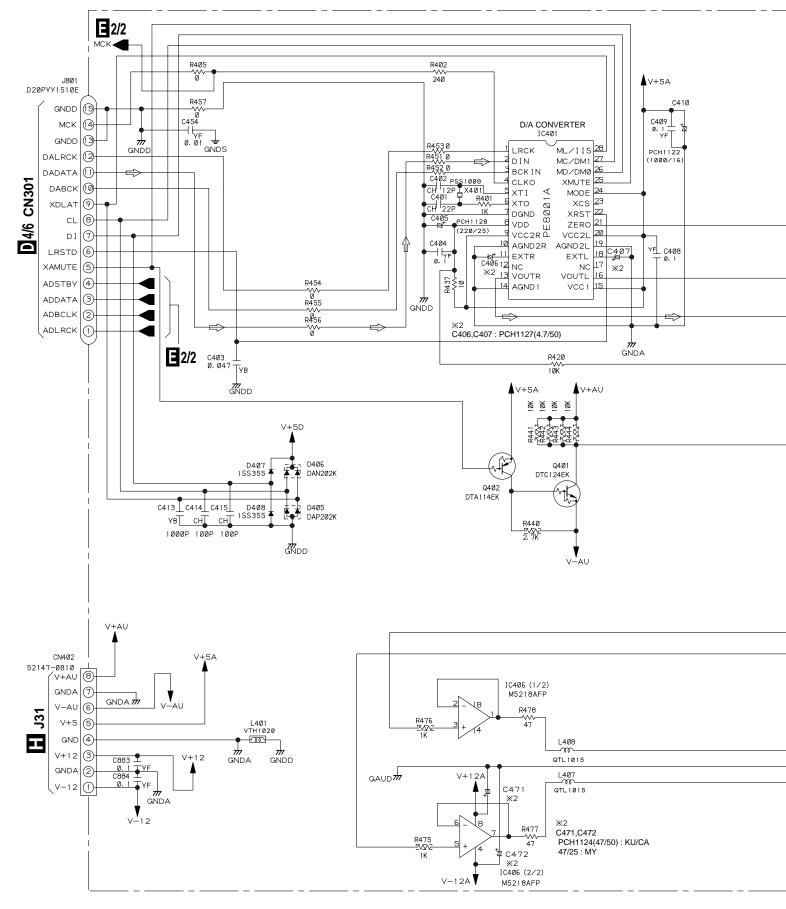
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PDR-555RW

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3.8 AUDIO(1/2) and HEADPHONE ASSEMBLIES



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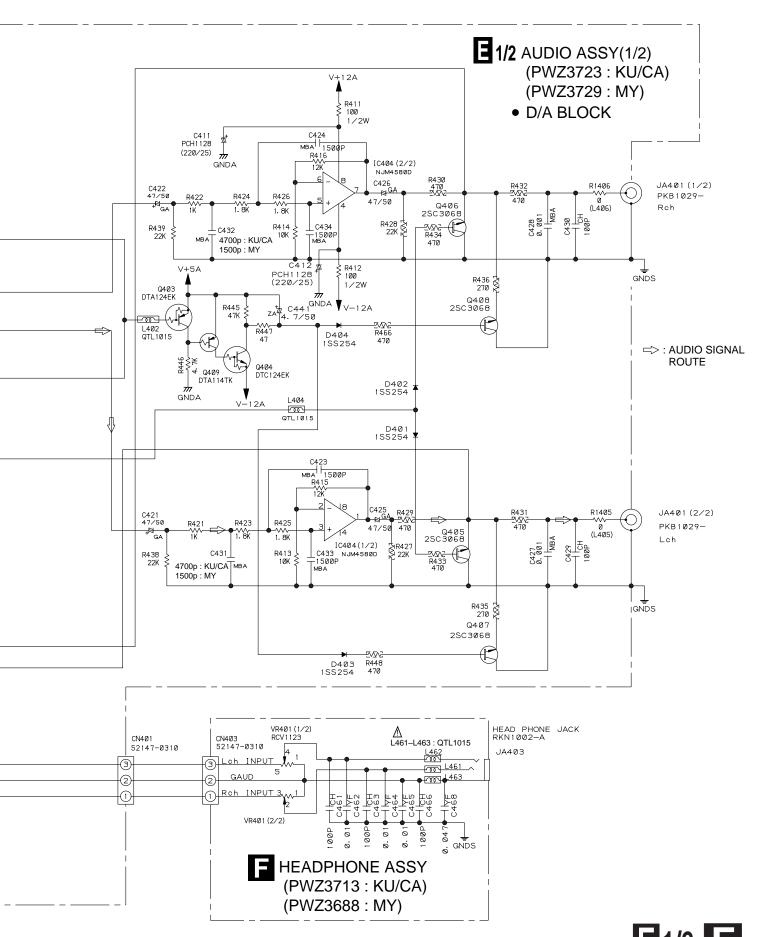
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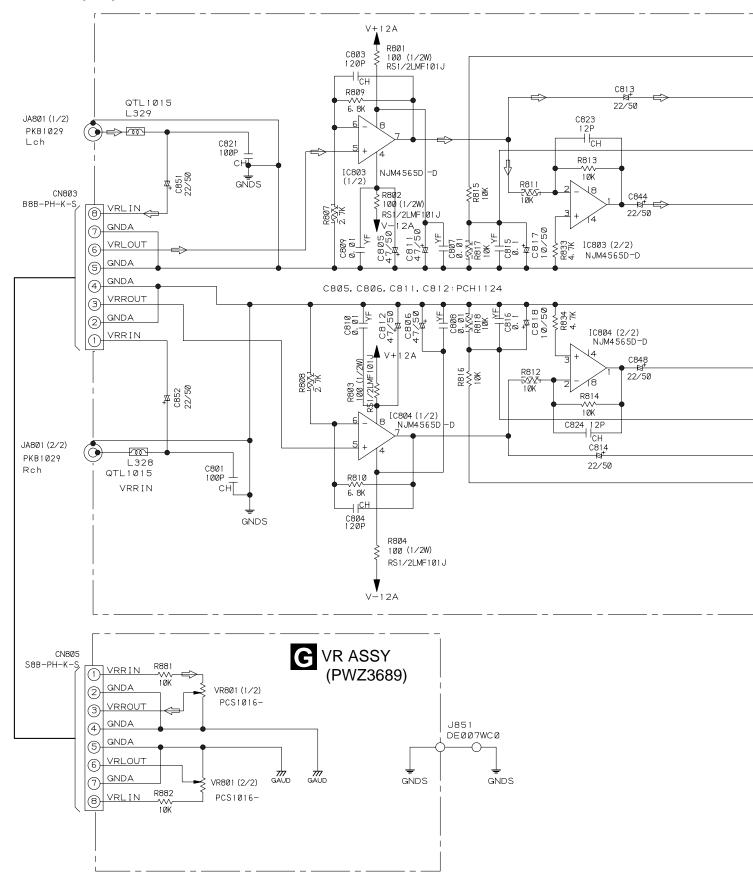


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3.9 AUDIO(2/2) and VR ASSEMBLIES

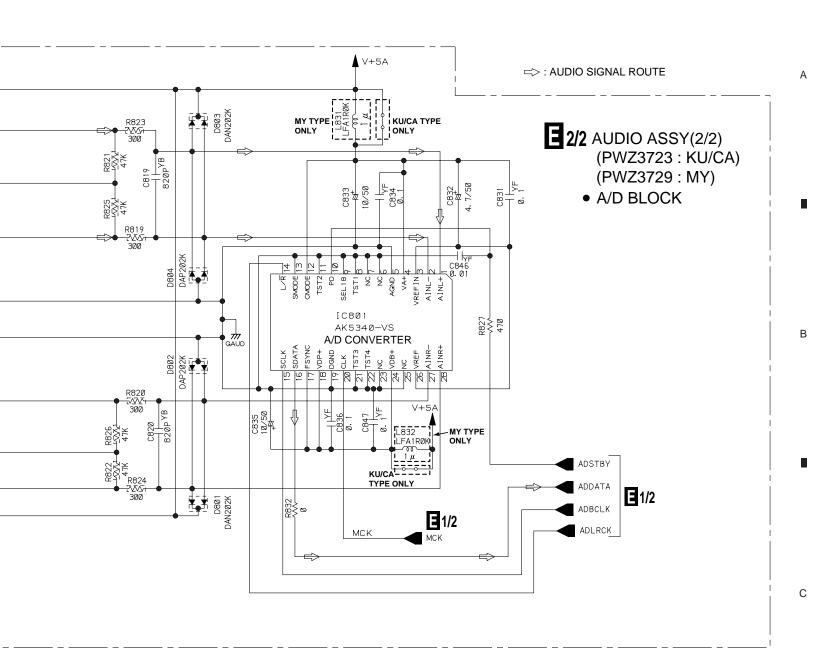


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E 2/2 G

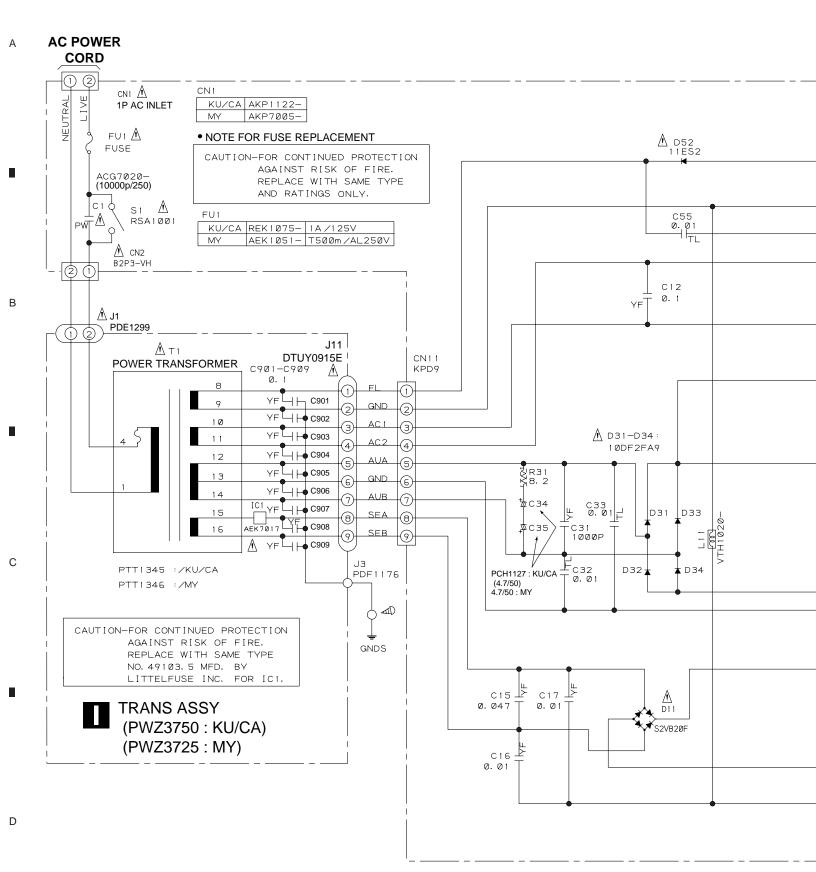
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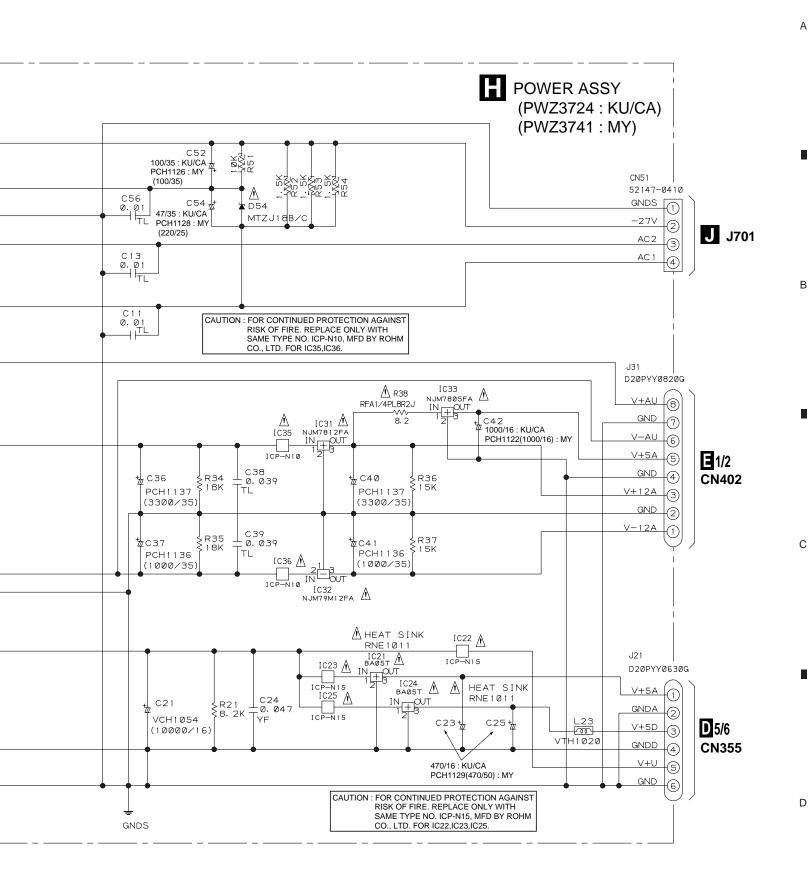
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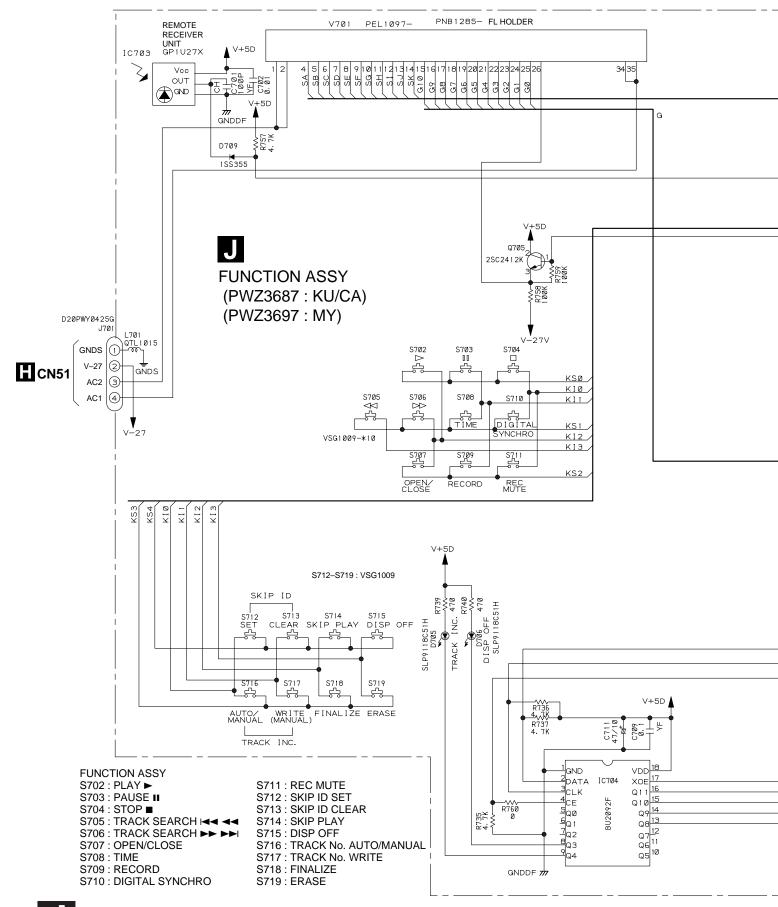
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3.10 POWER and TRANS ASSEMBLIES





3.11 FUNCTION ASSY



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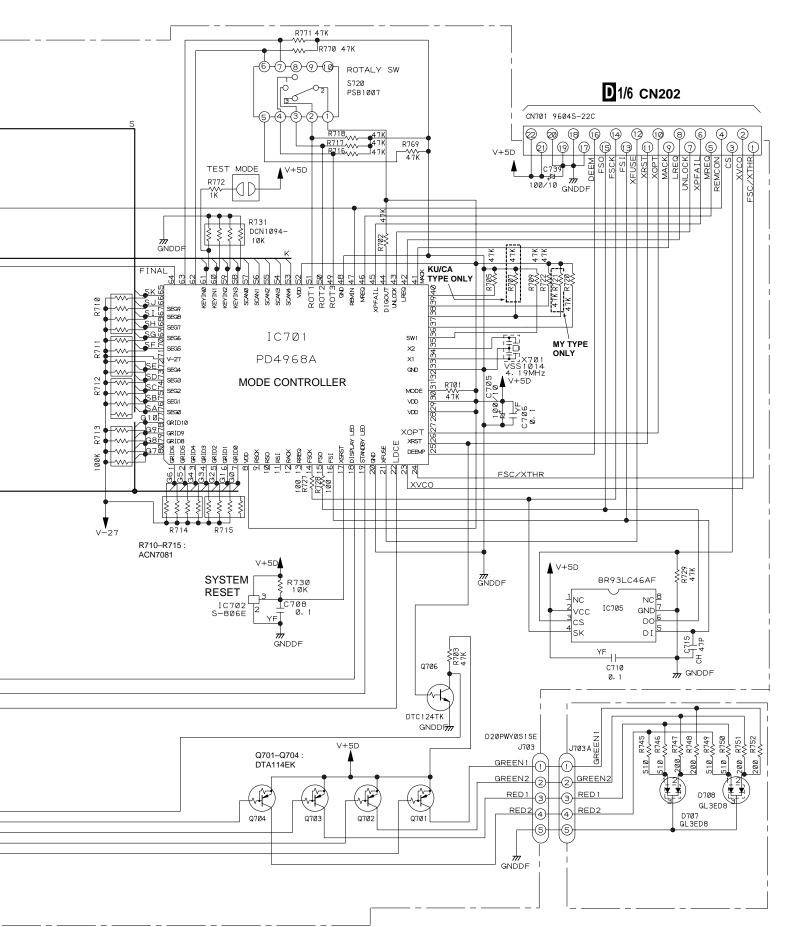
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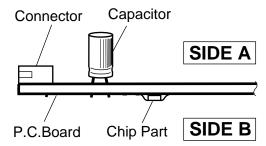
4. PCB CONNECTION DIAGRAM

NOTE FOR PCB DIAGRAMS:

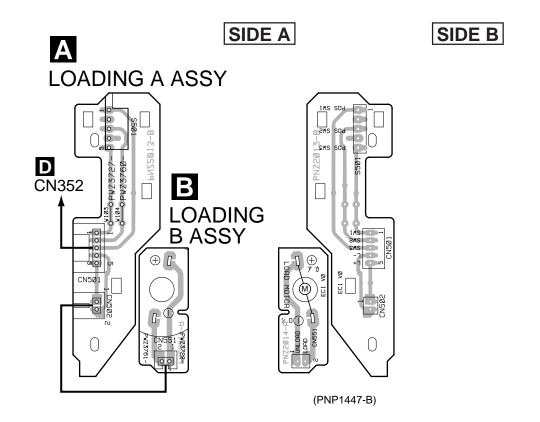
- 1. Part numbers in PCB diagrams match those in the schematic diagrams.
- 2. A comparison between the main parts of PCB and schematic diagrams is shown below.

Symbol In PCB Diagrams	Symbol In Schematic Diagrams	Part Name
(0 0 0 B C E	B C E B C E	Transistor
● <u>(0 0 0</u> B C E	B C E B C E	Transistor with resistor
000 D G S		Field effect transistor
@00\\\	******	Resistor array
000		3-terminal regulator

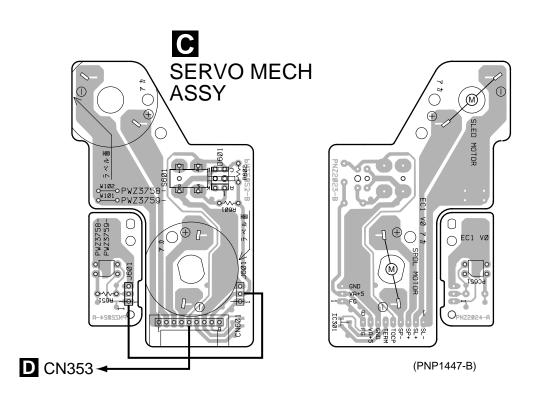
- 3. The parts mounted on this PCB include all necessary parts for several destinations.
 - For further information for respective destinations, be sure to check with the schematic diagram.
- 4. View point of PCB diagrams.



4.1 LOADING A, LOADING B and SERVO MECH ASSEMBLIES



3



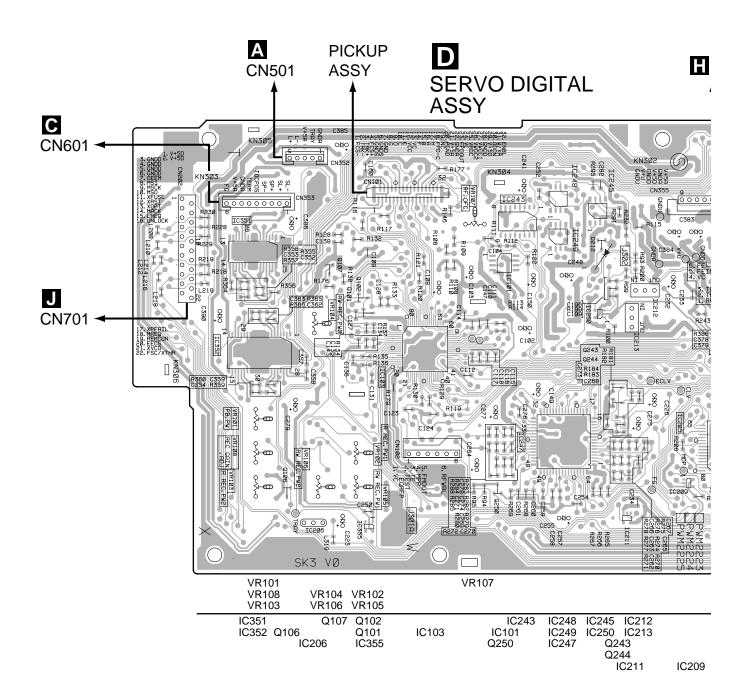
2

1

33

С

4.2 SERVO DIGITAL ASSY



SIDE A

2

D

1

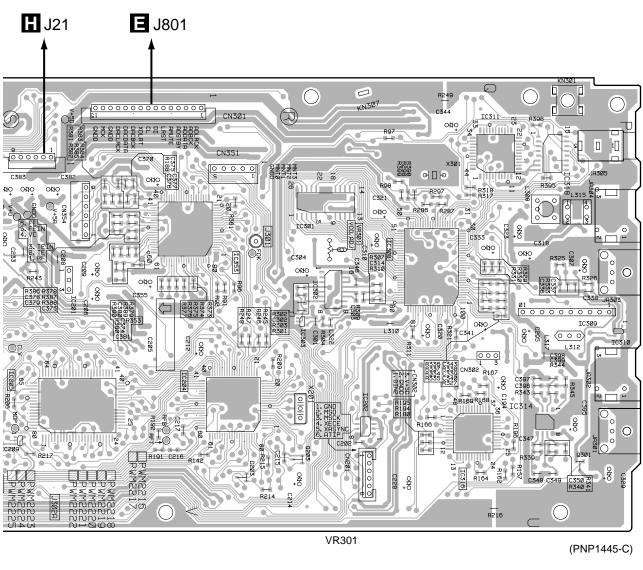
_

3

-

В

С



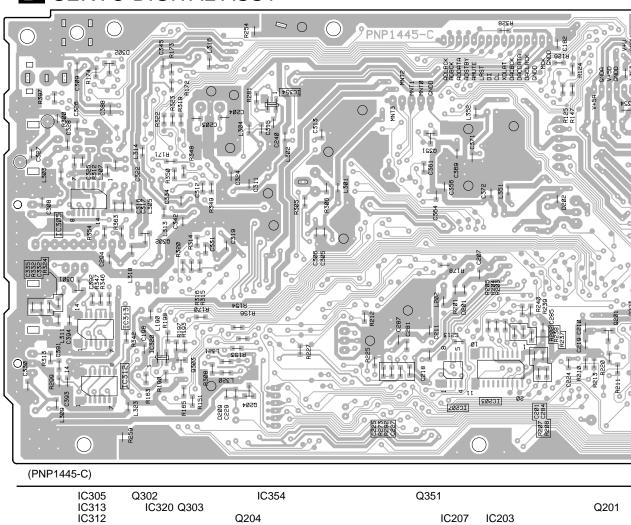
IC201	IC353		IC30 IC30		IC308	IC311	IC318 IC309	IC310
IC205		IC204	IC303 Q203	IC202		IC316	IC314 Q301	
IC209								

6

5

D

D SERVO DIGITAL ASSY



SIDE B

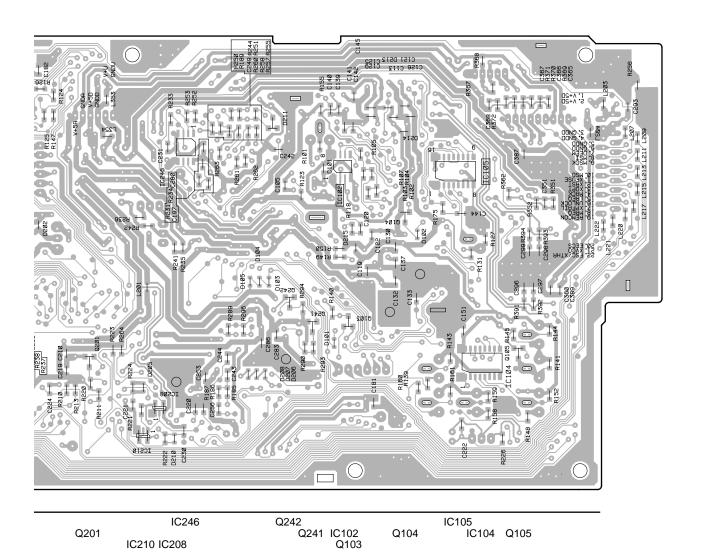
D

D

2 3 4

В

С



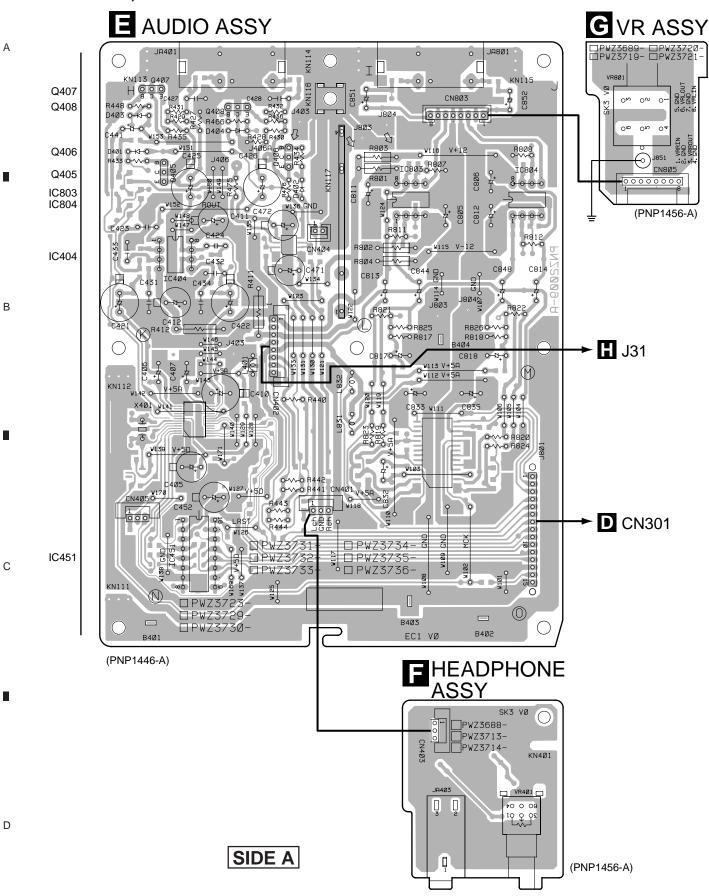
6

5

5

D :

4.3 AUDIO, HEADPHONE and VR ASSEMBLIES



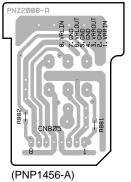
3

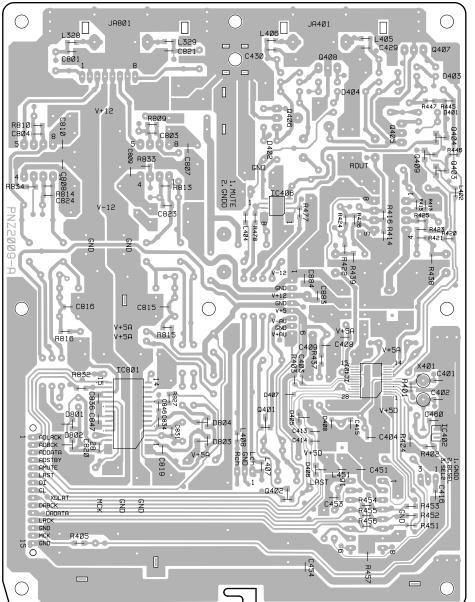
E F G

G VR ASSY

E AUDIO ASSY

2





3

Q404 Q409

Q403

IC406

В

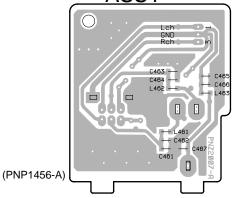
С

IC401

IC801 Q401 IC402

Q402

HEADPHONE ASSY



SIDE B

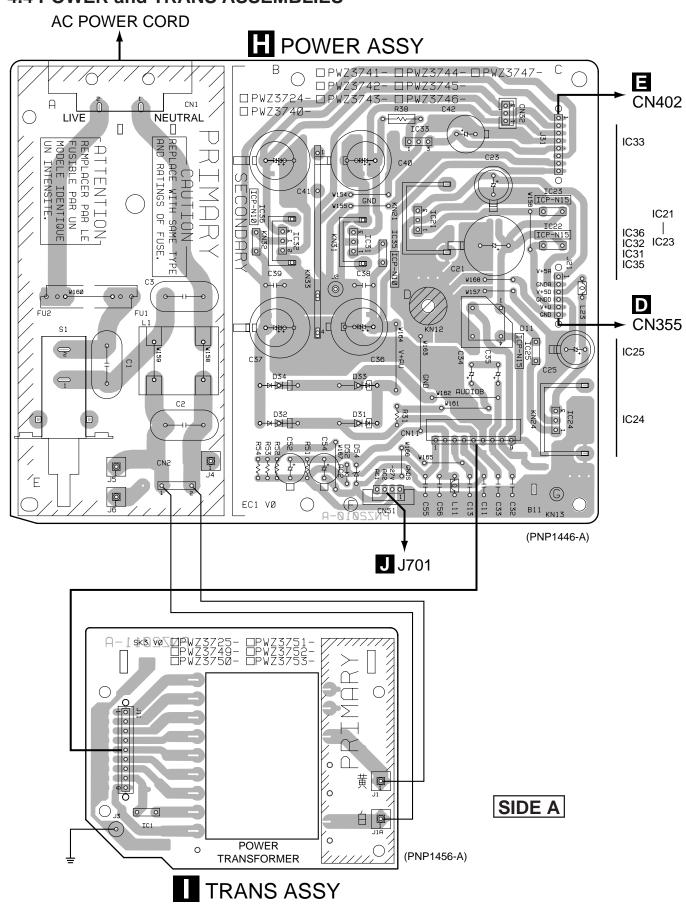
(PNP1446-A)

1

2

В

4.4 POWER and TRANS ASSEMBLIES

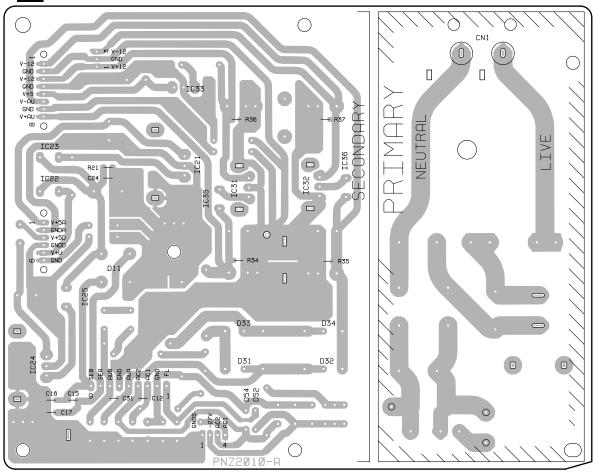


3

2

3

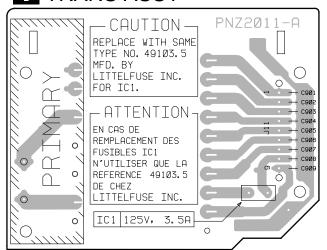
H POWER ASSY



2

(PNP1446-A)

TRANS ASSY



3

SIDE B

1

(PNP1456-A)

HI

11

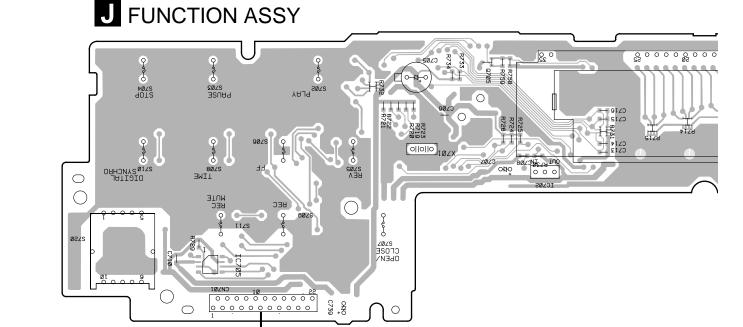
В

С

D

SIDE A

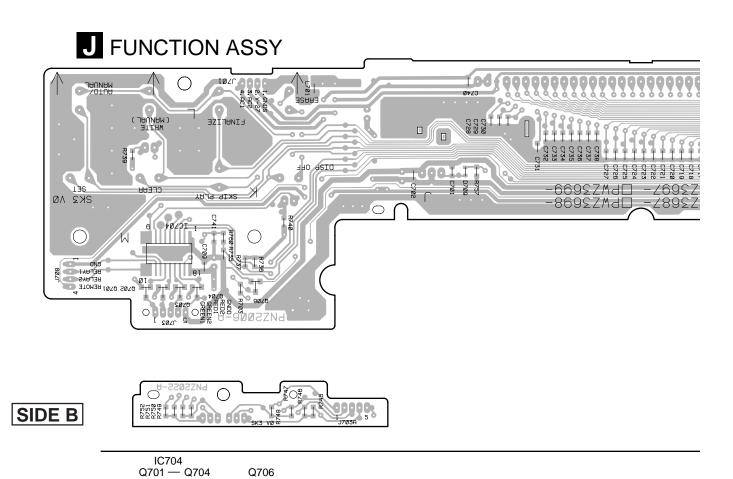
4.5 FUNCTION ASSY



D CN202

IC705

3



42 **J**

2

3

-

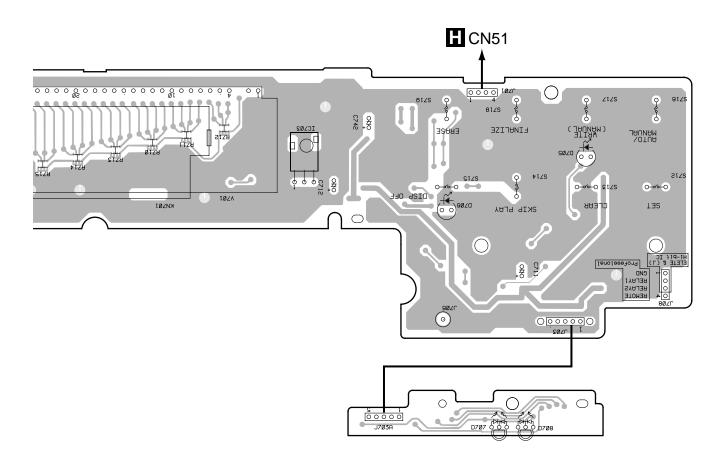
Q705

IC702

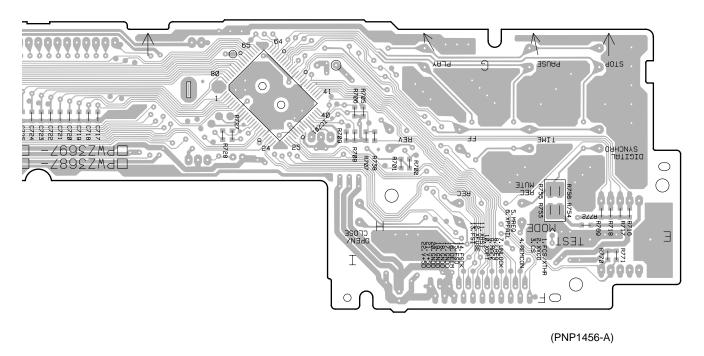
В

С

D



5



IC701

J

43

5

5. PCB PARTS LIST

NOTES: • Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.

• The \triangle mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

• When ordering resistors, first convert resistance values into code form as shown in the following examples. Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%,

and K=10%).

*Ex.*2 When there are 3 effective digits (such as in high precision metal film resistors).

■ LIST OF WHOLE PCB ASSEMBLIES

	Owner of and Danaging in	Part	Damarka	
Mark	Symbol and Description	KU/CA Type	MY Type	Remarks
NSP	ȘERVO MECH ASSY	PWX1569	PWX1569	
NSP	LOADING A ASSY	PWZ3727	PWZ3727	
NSP	LOADING B ASSY	PWZ3728	PWZ3728	
NSP	SERVO MECH ASSY	PWZ3758	PWZ3758	
\triangle	SERVO DIGITAL ASSY	PWM2217	PWM2216	
NSP	POWER AUDIO ASSY	PWX1558	PWX1559	
	— AUDIO ASSY	PWZ3723	PWZ3729	
	└─ POWER ASSY	PWZ3724	PWZ3741	
NSP	FUNCTION ASSY	PWX1591	PWX1592	
NSP	FUNCTION ASSY	PWZ3687	PWZ3697	
	HEADPHONE ASSY	PWZ3713	PWZ3688	
	─VR ASSY	PWZ3689	PWZ3689	
	└─TRANS ASSY	PWZ3750	PWZ3725	

Mark No.	Description	Part No.	Mark No.	Description	Part No.
A LOADII	NG A ASSY		C SEF	ON MECH ASSY	
SWITCH			SEMICON		
S501		VSK1011	PC	551	NJL5803K-F1
OTHERS			SWITCH		
CN502 CN501	KR CONNECTOR KR CONNECTOR	S2B-PH-K-S S5B-PH-K-S	S60	1	PSG1013
			RESISTO	RS	
_			All I	Resistors	RD1/4PU□□□J
	NG B ASSY		OTHERS		
OTHERS CN551	KR CONNECTOR	B2B-PH-K-S	J60 CN6		D20PWW0305E S9B-PH-K-S

Mark No. Description Part No.

D SERVO DIGITAL ASSY

(1) CONTRAST TABLE

PWM2217 and PWM2216 are constructed the same except for the following :

Mant	Complete and December	Part	Damada	
Mark	Symbol and Description	PWM2217	PWM2216	Remarks
	L305,L310,L353,L354 L1097,L1151,L1154, L1156,L1157,L1162, L1163,L1166-L1171 R97,R171,R1182 R151,R154,R156,R157, R162,R163,R166-R170 R1305,R1310,R1353, R1354	Not used QTL1015 Not used Not used RS1/10S0R0J	QTL1015 Not used RS1/10S0R0J RS1/10S102J Not used	

(2)PARTS LIST FOR PWM2217 SEMICONDUCTORS

D302 D203

D102

D212

	CONDUCTORS	
	IC311 IC103 IC201 IC351 IC352	AD1893JST AK8563 BA05T BA5912AFP-Y BA5932FP
	IC302 IC353 IC104,IC105,IC243 IC203 IC308	BA7082F CXD2585Q HD74HC4053FP HD74HC573FP LC89585
Δ	IC301 IC212 IC245 IC102 IC246	LH64256CK-70 LP2950CZ-5.0(NS) M5238AFP MC34072D NJM2100M
	IC250 IC101 IC207,IC248,IC249,IC314 IC247 IC204	NJM2107F NJM2136M NJM2904M PA9004A PD4956B
	IC205 IC316 IC206 IC202 IC312,IC313	PDJ014A PDK033A PST994C TC4W53F TC74HC00AF
	IC305 IC210 IC208,IC303 IC320 IC209,IC211,IC310	TC74HCU04AF TC7S00F TC7S04F TC7S08F TC7S14F
	IC354 IC355 Q102,Q301 Q242,Q351 Q103,Q104,Q241,Q243,Q244	TC7SU04F TK11041M-1 DTA114TK DTA124EK DTC114TK
	Q303 Q101,Q107,Q201,Q203,Q204 D101,D103-D105,D201,D202 D205-D210,D214,D215 D211,D301	DTC114TK DTC124EK 1SS355 1SS355 DA204K

DAN202K

DAP202K

MA700

MA704

Mark	No. Description	Part No.
COIL	S	
<u>^</u>	L209 L308 PULSE TRANS. L315 CHOKE COIL L312 EMI FILTER L1097,L1151,L1154,L1156,L1157 CHIP SOLID INDUCTOR	OTL1040 PTL1003 PTL1017 PTL1019 QTL1015
	L1162,L1163,L1166-L1171,L190 CHIP SOLID INDUCTOR L201,L202,L211-L222 CHIP SOLID INDUCTOR L301-L304,L307,L309 CHIP SOLID INDUCTOR	QTL1015 QTL1015 QTL1015
Δ	L311 CHIP SOLID INDUCTOR L313,L314,L317,L320,L321 CHIP SOLID INDUCTOR	QTL1015 QTL1015
	L351,L352 CHIP SOLID INDUCTOR	QTL1015

CAPACITORS

ACITORS	
C120	CCSQCH100D50
C306,C316,C325,C326,C338	CCSQCH101J50
C303	CCSQCH160J50
C350,C375,C399	CCSQCH221J50
C278	CCSQCH270J50
C133,C361	CCSQCH331J50
C336,C337	CCSQCH470J50
C231,C377	CCSQCH471J50
C134	CCSQCH6R0D50
C104	CCSQCJ3R0C50
C328	CCSQSL561J50
C232,C307,C318,C329	CEAT100M50
C103	CEAT101M10
C102,C150,C382-C384,C386	CEAT101M16
C390	CEAT101M16
C214,C255	CEAT1R0M50
C206,C212	CEAT221M6R3
C264,C277	CEAT2R2M50
C323	CEAT330M25
C223	CEAT3R3M50
C108,C194,C395	CEAT470M10
C149,C209,C226,C241,C248	CEAT470M16
C275,C279,C304,C310	CEAT470M16
C320,C321,C333,C341,C344	CEAT470M16
C355,C370,C385	CEAT470M16
C228	CEAT4R7M50
C141,C142,C196,C197,C254	CKSQYB102K50
C266,C331,C335,C340,C347	CKSQYB102K50
C351,C364,C376,C396	CKSQYB102K50
C112,C123,C124,C222	CKSQYB103K50
C243,C244,C282,C296-C299	CKSQYB103K50
C315,C322,C332,C343,C346	CKSQYB103K50
C365-C368,C373,C391,C392	CKSQYB103K50
C126,C138,C224,C230,C252	CKSQYB104K25
C259-C261,C327,C339	CKSQYB104K25
C115,C127,C131,C249,C314	CKSQYB105K10
C268,C381	CKSQYB152K50
C348,C349,C397,C398	CKSQYB222K50
C140,C262	CKSQYB223K50
C110,C111,C116-C118,C144	CKSQYB224K16
C216,C217	CKSQYB224K16
C281	CKSQYB272K50
C136,C269-C271,C274	CKSQYB331K50
C135	CKSQYB333K50
C128,C256-C258,C276	CKSQYB334K16

Mark		Description	Part No.	Mark	No.	Description	Part No.
		288,C354,C358,C359	CKSQYB471K50	(2) PA	RTS	LIST FOR PWZ3723	
	C267,C C143	380	CKSQYB473K25 CKSQYB473K50	` '			
		263,C357,C362,C363	CKSQYB681K50	SEIVIIC		UCTORS	A1(50.40.)(O
	C352,C		CKSQYB682K50		IC801		AK5340-VS
	0002,0		0.100.12002.100		IC406	,IC804	M5218AFP NJM4565D-D
	C265		CKSQYB823K25		IC404		NJM4580D
		199,C201,C202	CKSQYF103Z50		IC401		PE8001A
		208,C234,C240,C250	CKSQYF103Z50				
	C301,C		CKSQYF103Z50		Q405-	Q408	2SC3068
	C101,C	105,C109,C113,C121	CKSQYF104Z25		Q402		DTA114EK
	C125 C	129,C139,C151,C160	CKSQYF104Z25		Q409		DTA114TK
		210,C211,C213	CKSQYF104Z25		Q403	0404	DTA124EK
		219,C225,C233,C242	CKSQYF104Z25		Q401,	Q404	DTC124EK
		273,C280,C283-C287	CKSQYF104Z25		D401-	D404	1SS254
	C305,C	308,C309,C311,C313	CKSQYF104Z25		D407,		1SS355
						D801,D803	DAN202K
		319,C324,C330,C334	CKSQYF104Z25			D802,D804	DAP202K
		345,C356,C369	CKSQYF104Z25				
		372,C388,C393,C394 119,C122,C130,C132	CKSQYF104Z25 CKSQYF105Z16	COILS	3		
	C137	119,0122,0130,0132	CKSQYF105Z16	000		L329,L402,L404	QTL1015
	0137		CROQ11 103210			IIP SOLID INDUCTOR	QILIOIS
	C205 (1	.0F)	RCH1152			L408 CHIP SOLID INDUCTOR	QTL1015
	(,				FERRITE BEAD	VTH1020
RESI	STORS						
_O.	R127 (2	2 2kO)	PCN1039	CAPA	CITO	RS	
		VR103,VR105,VR106	VCP1154			C415,C429,C430,C801	CCSQCH101J50
		4.7kΩ)			C821	0 0,0 0,0 . 0 0,0 0 0 .	CCSQCH101J50
	VR104		VCP1158		C402,	C823,C824	CCSQCH120J50
	Other R	esistors	RS1/10S□□□J		C803,	C804	CCSQCH121J50
					C401		CCSQCH220J50
OTHE	ERS				C017	C818,C833,C835	CEAT100M50
	X201	CERAMIC RESONATOR	PSS1023			C814,C844,C848	CEAT TOOMSO CEAT220M50
		(32MHz)			C851,		CEAT220M50
		6P JUMPER CONNECTOR	52147-0610		C832	0002	CEAT4R7M50
		15P JUMPER CONNECTOR	52147-1510			C422,C425,C426	CEGA470M50
		22P FFC CONNECTOR	9604S-22C				
	CN352	KR CONNECTOR	B5B-PH-K-S		C441		CEZA4R7M50
	CN351	5P TOP POST	B5P-SHF-1AA		C413		CKSQYB102K50
		CN354 6P TOP POST	B6P-SHF-1AA		C403	C820	CKSQYB473K50
	JA301	OPTICAL RECEIVE MODULE			C819,	C820 C807-C810,C846	CKSQYB821K50 CKSQYF103Z50
	JA303	OPTICAL SEND MODULE	GP1F32T		C434,	C807-C810,C840	CK3Q1F103230
	JA302	1P JACK (ORANGE)	PKB1027		C815.	C816,C831,C834,C836	CKSQYF104Z25
						C883,C884	CKSQYF104Z25
	JA304	1P JACK (ORANGE)	PKB1028			C408,C409	CKSQYF104Z50
	JA305	REMOTE CONTROL JACK PCB BINDER			C427,		CQMBA102J50
	CN101	32P FFC CONNECTOR	VEF1040 VKN1463		C423,	C424,C433,C434	CQMBA152J50
	KN302,		VNF1084		0404	0.400	001404470450
	141002,1	EARTH METAL FITTING	****		C431,	C432 (1000μF/16V)	CQMBA472J50 PCH1122
						C472,C805,C806	PCH1124
					0471,	(47μF/50V)	1 0111124
					C811.	C812 (47µF/50V)	PCH1124
EL	AUDIC	ASSY			,	()	
						C407 (4.7µF/50V)	PCH1127
(1) C(ONTRA	ST TABLE			C405,	C411,C412 (220μF/25V)	PCH1128
PWZ3	723 and	PWZ3729 are constructed	ed the same except			_	
or the	following	g :		RESIS	TOR	5	
		Part N	lo.		R475,		RD1/4PU102J
Mark	Symbol an	nd Description PWZ3723	PWZ3729 Remarks			R444,R811,R812	RD1/4PU103J
-	C431,C432				R817, R427,		RD1/4PU103J RD1/4PU223J
	C471,C472	PCH1124	CEGA470M25		R427,		RD1/4PU271J
	L831,L832	Not used	LFA1R0K		11700,	11.100	ND 1/71 OZI 10
					R440,	R807,R808	RD1/4PU272J
					R819,	R820,R823,R824	RD1/4PU301J
						R434,R448,R466	RD1/4PU471J
						R822,R825,R826	RD1/4PU473J
					R411,	K412	RDR1/2PM101J

Mark	No.	Description	Part No.
	R413,R	414	RN1/10SE1002D
	R415,R	416	RN1/10SE1202D
	R801-R	1804	RS1/2LMF101J
	Other F	Resistors	RS1/10S□□□J
ОТНЕ	ERS		
	CN401	3P JUMPER CONNECTOR	52147-0310
	CN402	8P JUMPER CONNECTOR	52147-0810
	J801	JUMPER WIRE 15P	D20PYY1510E
	JA401,	IA801 2P JACK (AU)	PKB1029
	X401	CRYSTAL RESONATOR	PSS1008
		PCB BINDER	VEF1040

EARTH METAL FITTING

F HEADPHONE ASSY

KN111,KN112,KN114

Although PWZ3688 and PWZ3713 are different in part number, they consist of the same components.

VNF1084

PARTS LIST FOR PWZ3713 COILS

△ L461-L463 CHIP SOLID INDUCTOR QTL1015

CAPACITORS

C461,C463,C466 CCSQCH101J50 C468 CKCYF473Z50 C462,C464,C465 CKSQYF103Z50

RESISTOR

VR401 RCV1123

OTHERS

CN403 3P JUMPER CONNECTOR 52147-0310 JA403 HEADPHONE JACK RKN1002 KN401 EARTH METAL FITTING VNF1084

G VR ASSY RESISTORS

VR801 PCS1016 Other Resistors RS1/10S□□J

POWER ASSY

(1) CONTRAST TABLE

PWZ3724 and PWZ3741 are constructed the same except

Manta	Complete and December	Part		
Mark	Symbol and Description	PWZ3724	PWZ3741	Remarks
	C23,C25	CEAT471M16	PCH1129	
	C34,C35	PCH1127	CEGA4R7M50	
	C42	CEAT102M16	PCH1122	
	C52	CEAT101M35	PCH1126	
	C54	CEAT470M35	PCH1128	
\triangle	CN1 1P AC INLET	AKP1122	AKP7005	

Mark	No.	Description	Part No.
	e followin	g : IST FOR PWZ3724	
` '		JCTORS	
Δ Δ Δ Δ	IC21,IC IC35,IC	24	BA05T ICP-N10 ICP-N15 NJM7805FA NJM7812FA
△ △ △ △ △ △ △	IC32 D31-D3 D52 D54 D11	34	NJM79M12FA 10DF2FA9 11ES2 MTZJ18B S2VB20F
COIL		3 FERRITE BEAD	VTH1020
SWIT	СН		
\triangle	S1		RSA1001
CAP	ACITOR	S	
\triangle	C1 (100 C52 C42 C54 C23,C2	000pF/AC250V)	ACG7020 CEAT101M35 CEAT102M16 CEAT470M35 CEAT471M16
	C11,C1 C55,C5 C38,C3 C31 C16,C1	9	CFTLA103J50 CFTLA103J50 CFTLA393J50 CKSQYF102Z50 CKSQYF103Z50
	C37,C4	.4 35 (4.7μF/50V) .1 (1000μF/35V) .0 (3300μF/35V)	CKSQYF104Z50 CKSQYF473Z50 PCH1127 PCH1136 PCH1137
	C21 (10	0000μF/16V)	VCH1054
RESI	STORS R51 R52-R5	64	RD1/4PU103J RD1/4PU152J
Δ	R31 R38 Other F	Resistors	RD1/4PU8R2J RFA1/4PL8R2J RS1/10S□□□J
отні	ERS		
<u>^</u>	CN51 CN1 H1,H2	6P CABLE HOLDER 8P CABLE HOLDER 4P JUMPER CONNECTOR 1P AC INLET FUSE CLIP	51048-0600 51048-0800 52147-0410 AKP1122 AKR1003

<u>^</u>	CN51 CN1 H1,H2	8P CABLE HOLDER 4P JUMPER CONNECTOR 1P AC INLET FUSE CLIP	51048-0800 52147-0410 AKP1122 AKR1003
Δ	CN2 J21 J31 CN11 J2 KN12,KI	2P-VH CONNECTOR JUMPER WIRE 6P JUMPER WIRE 8P 9P JUMPER CONNECTOR EARTH LEAD UNIT	B2P3-VH D20PYY0630G D20PYY0820G KPD9 PDF1168 VNF1084

PDR-555RW

Mark No. Description Part No.

TRANS ASSY

Although PWZ3725 and PWZ3750 are different in part number, they consist of the same components.

PARTS LIST FOR PWZ3750

SEMICONDUCTORS

CAPACITORS

C901-C909 CKSQYF104Z50

OTHERS

 ∆ J11 PARALLEL CORD DTUY0915E
 ∆ J1 CONNECTOR ASSY 2P PDE1299
 √ J3 EARTH LEAD UNIT (70L) PDF1176

J FUNCTION ASSY

(1) CONTRAST TABLE

PWZ3687 and PWZ3697 are constructed the same except for the following:

ĺ	Manla	Country of the American	Part	D l		
l	wark	Symbol and Description	PWZ3687	PWZ3697	Remarks	
I		R707	RS1/10S473J	Not used		
ı		R721	Not used	RS1/10S473J		

(2) PARTS LIST FOR PWZ3687

SEMICONDUCTORS

IC705 BR93LC46AF IC704 BU2092F IC701 PD4968A IC702 S-806E Q705 2SC2412K Q701-Q704 DTA114EK Q706 DTC124TK D709 1SS355 D707.D708 GL3ED8 SLP9118C51H D705, D706

COIL

L701 CHIP SOLID INDUCTOR QTL1015

SWITCHES

\$720 P\$B1007 \$702-\$719 V\$G1009

CAPACITORS

C706, C708-C710

 C715
 CCCCH470J50

 C701
 CCSQCH101J50

 C705,C739
 CEAT101M10

 C711
 CEAT470M10

 C702
 CKSQYF103Z50

CKSQYF104Z25

Mark No. Description Part No. **RESISTORS** R710-R715 ACN7081 DCN1094 R731 Other Resistors RS1/10S□□□J **OTHERS 5P CABLE HOLDER** 51048-0500 CN701 22P FFC CONNECTOR 9604S-22C J701 JUMPER WIRE 4P D20PWY0425G D20PWY0515E J703 JUMPER WIRE 5P GP1U27X REMOTE RECEIVER UNIT V701 FL INDICATOR TUBE PEL1097 X701 CERAMIC RESONATOR VSS1014

(4.19MHz)

6. ADJUSTMENT

6.1 DISCS TO BE USED

When adjusting the servo system adjustment
 Test disc for adjustment (STD-903 or equivalent)

Test disc for inspection (STD-914 or equivalent)

6.2 MEASURING INSTRUMENTS

(1) Laser Power Meter

Following power meter manufactured by Advantest Corporation or equivalent :

TQ8210 + TQ82017

TQ8215 + TQ82021

TQ8215 + TQ82010 + TQ82017

- (2) Audio Analyzer
- (3) Oscilloscope
- (4) Distortion Factor Meter
- (5) CD Jitter Meter
- (6) Block Error Rate Counter

6.3 TEST MODE

6.3.1 Test Mode

For adjustment, set the unit to Test mode. To enter Test mode, turn on the unit with the Test Mode Short-Circuit pattern on the FUNCTION Assy. In Test mode, all the displays (FL, LEDs) on the unit should be lit. If not, turn the power off and repeat the same steps again.

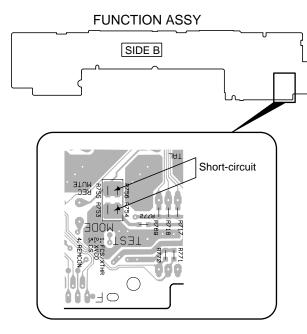


Fig. 1 Enter the Test mode

6.3.2 Operations in Test Mode

In Test mode, the following adjustment functions are assigned to the buttons, as explained below.

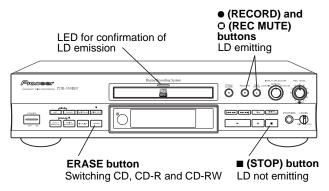


Fig.2 During adjustment of LD power (Input selector: analog)

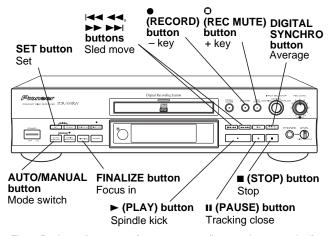
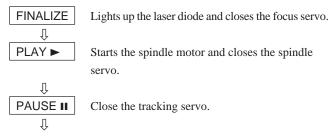


Fig.3 During adjustment of servo system (Input selector: optical)

6.3.3 How to Playback a Disc in Test Mode

In test mode, since the servos operate independently, playing back a disc requires that you operate the keys in the correct order to close the servos.

Here is the key operation sequence for playing back a disc in test mode.



Wait at least 2-3 seconds between each of these operations.

6.4 ADJUSTMENT 1 (LASER DIODE POWER ADJUSTMENT)

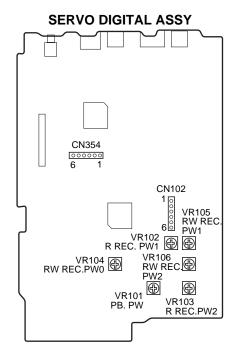


Fig. 4 Adjustment points

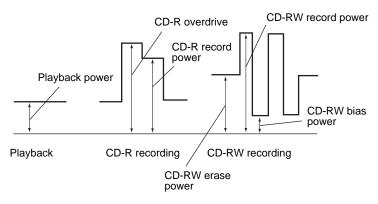
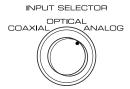


Fig.5 Output power of the laser diode

- Note 1: Attach the remote sensor of the laser power meter to a point angled away about 10 degrees against the pickup lens and where the maximum power is detected, so that there will be no light reflected onto the pickup.
- Note 2: When adjusting with VR101 to VR106, first turn them completely counterclockwise and then adjust clockwise, so that the value to be reached is not exceeded.
- Note 3: Set the wavelength of laser power meter to 780 nm.

The following adjustments 1 through 3 must be done with the Input Selector set to the Analog position (LD power adjustment mode).



6.4.1 Playback Power Adjustment

Test Point	Pickup objective lens
Adjustment Point	VR101 (PB. PW)
Adjustment Value	$0.60~\mathrm{mW}\pm0.05~\mathrm{mW}$

[Procedure]

- (1) Check that "CD" is displayed on the FL display. If "CD-R" or "CD-RW" is displayed, press the STOP button repeatedly until "CD" is displayed.
- (2) Press the RECORD button. The LED for confirmation of LD emission will light in orange.
- (3) Press the REC MUTE button. The LED for confirmation of LD emission will light in red. The LD is emitting in this status.
- (4) Turn VR101 clockwise until the adjustment value to be reached is obtained.
- (5) Press the STOP button to shut off the LD.

6.4.2 CD-R Record Power Adjustment

Test Point	Pickup objective lens
Adjustment Point	VR102 (R REC. PW1), VR103 (R REC. PW2)
Adjustment Value	VR102 : 4.60 mW \pm 0.1 mW VR103 : Addition of 0.1 mW \pm 0.01 mW to the adjustment value of VR102

[Procedure]

- (1) Turn VR102 and VR103 completely counterclockwise to set their power output to minimum.
- (2) Press the ERASE button once so that "CD-R" appears on the FL display.

 If the indication is "CD" or "CD-RW," press the ERASE button repeatedly until "CD-R" is displayed on the FL display.
- (3) Press the RECORD button. The LED for confirmation of LD emission will light in orange.
- (4) Press the REC MUTE button. The LED for confirmation of LD emission will light in red. The LD is emitting in this status.

Adjustment of CD-R record power

(5) Turn VR102 clockwise until the adjusted value is 4.60 mW \pm 0.1 mW.

Adjustment of CD-R overdrive power

- (6) Turn VR103 clockwise until the adjusted value becomes adjustment value at Step 5 above + (0.1 mW ± 0.01 mW).
- (7) Press the STOP button to shut off the LD.

6.4.3 CD-RW Record Power Adjustment

Test Point	Pickup objective lens
Adjustment Point	VR104 (RW REC. PW0), VR106 (RW REC. PW2), VR105 (RW REC. PW1)
Adjustment Value	$ \begin{array}{l} \text{VR104}: 0.40 \text{ mW} \pm 0.05 \text{ mW} \\ \text{VR106}: 2.40 \text{ mW} \pm 0.1 \text{ mW} \\ \text{VR105}: 5.90 \text{ mW} \pm 0.1 \text{ mW} \\ \end{array} $

[Procedure]

- (1) Turn VR104, VR105 and VR106 completely counterclockwise to set their power output to minimum.
- (2) Press the ERASE button twice so that "CD-RW" appears on the FL display.

 If the indication is "CD" or "CD-R," press the ERASE button repeatedly until "CD-RW" appears on the FL display.
- (3) Press the RECORD button. The LED for confirmation of LD emission will light in orange.
- (4) Press the REC MUTE button. The LED for confirmation of LD emission will light in red. The LD is emitting in this status.
- (5) Turn VR104 clockwise until the adjusted value is 0.40 mW $\pm\,0.05$ mW.

Adjustment of CD-RW record power

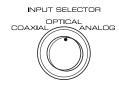
(6) Turn VR106 clockwise until the adjusted value is 2.40 mW $\pm\,0.1$ mW.

Adjustment of CD-RW erase power

- (7) Turn VR105 clockwise until the adjusted value is 5.90 mW $\pm\,0.1$ mW.
- (8) Press the STOP button to shut off the LD.

6.5 ADJUSTMENT 2 (SERVO SYSTEM ADJUSTMENT)

For servo adjustment, set the INPUT SELECTOR to OPTICAL.



Use the RECORD and REC MUTE buttons to make the adjustments.



To register an adjustment, press the (SKIP ID) SET button.



To reset the adjusted values to the initial settings, press and hold the (SKIP ID) CLEAR button for 4 seconds.

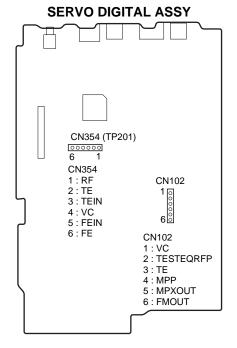


Fig. 6 Adjustment points

6.5.1 Focus Offset Adjustment

Test Point	CN354 - pin 6 (FE)
Adjustment Point	RECORD button and REC MUTE button
Adjustment Value	0 mV ± 10 mV

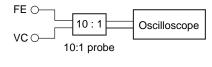
[Procedure]

(1) Press the AUTO/MANUAL button until "01 F4" appears on the FL display.



- (2) Adjust with the RECORD and REC MUTE buttons until the value for Pin 6 of CN354 is 0 mV ± 10 mV.
- (3) Press the SET button to register the adjustment.

Once the adjustment is registered with the SET button, "?" on the FL display will disappear.



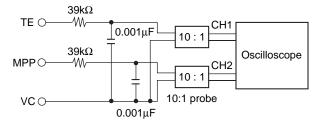
6.5.2 M-S Mix Ratio Adjustment

Test Point	CN102 - pin 3 (TE) and pin 4 (MPP)
Adjustment Point	RECORD button and REC MUTE button
Adjustment Value	Adjust until the value of the output signals from pin 3 (TE) and pin 4 (MPP) of CN102 are the same, or the differential output of these signals is minimal.

[Procedure]

- (1) Press the AUTO/MANUAL button so that "02 F3" appears on the FL display.
- (2) Press the FINALIZE button for focus-in.
- (3) Press the PLAY button for CAV-servo spindle kick (the status where the spindle rotates with the focus servo on and tracking servo off).
- (4) Adjust with the RECORD and REC MUTE buttons until the value to be reached is obtained.
- (5) Press the SET button to register the adjustment.
 - Once the adjustment is registered with the SET button, "?" on the FL display will disappear.
- (6) Press the STOP button to stop the unit.

Note: For adjustment, use the following circuits.



Note: Adjustment must be done around mid-radius on a disc.

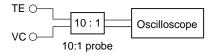
6.5.3 Tracking Offset Adjustment

Test Point	CN354 - pin 2 (TE) or CN102-pin 3 (TE)
Adjustment Point	RECORD button and REC MUTE button
Adjustment Value	0 mV ± 10 mV

[Procedure]

- (1) Press the AUTO/MANUAL button so that "03 F6" appears on the FL display.
- (2) Adjust with the RECORD and REC MUTE buttons until the above adjustment value to be reached is obtained.
- (3) Press the SET button to register the adjustment.

Once the adjustment is registered with the SET button, "?" on the FL display will disappear.



Note: Perform the adjustment in Stop mode.

This adjustment is possible with the low-pass filter used in adjustment 5 above attached.

6.5.4 Focus Bias Adjustment

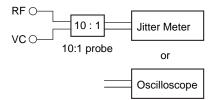
Test Point	CN354 - pin 1 (RF)
Adjustment Point	DIGITAL SYNCHRO button, RECORD button and REC MUTE button
Adjustment Value	Adjust until RF jitter is minimal or that the eye pattern of the RF waveform is most open.

[Procedure]

(1) Press the DIGITAL SYNCHRO button in Stop mode.

Note: Make sure the unit is in Stop mode.

- (2) Check that "48" appears on the FL display.
- (3) Press the AUTO/MANUAL button so that "04 34" appears on the FL display.
- (4) Press the FINALIZE button for focus-in.
- (5) Press the PLAY button for CAV-servo spindle kick.
- (6) Press the PAUSE button to close the tracking servo, then set the unit to Playback mode.
- (7) Adjust with the RECORD and REC MUTE buttons until the above adjustment value to be reached is obtained. Press the SET button to register the adjustment. Once the adjustment is registered with the SET button, "?" on the FL display will disappear.
- (8) Press the STOP button to stop the unit.



Note: Adjustment must be done around mid-radius on a disc.

7. GENERAL INFORMATION

7.1 PARTS

7.1.1 IC

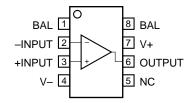
• The information shown in the list is basic information and may not correspond exactly to that shown in the schematic diagrams.

• List of IC

NJM2136M, MC34072D, AK8563, BA7082F, AD1893JST, BA5912AFP-Y, BA5932FP, CXD2585Q, TK11041M-1, S-806E, PE8001A

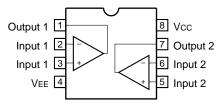
■ NJM2136M (SERVO DIGITAL ASSY : IC101)

- Operational Amplifier
- Block Diagram

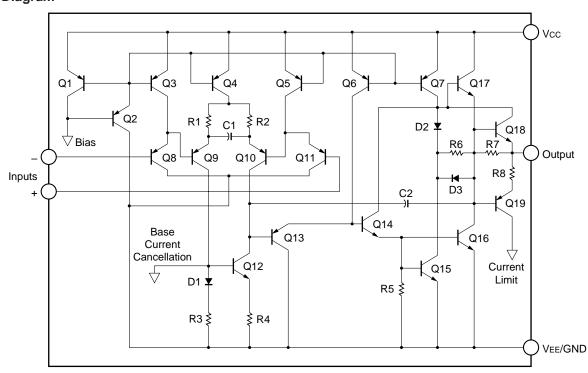


■ MC34072D (SERVO DIGITAL ASSY: IC102)

- Operational Amplifier
- Pin Assignment

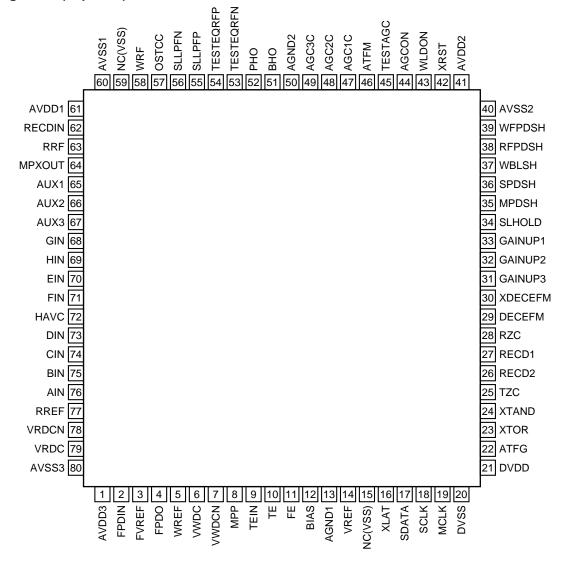


Block Diagram

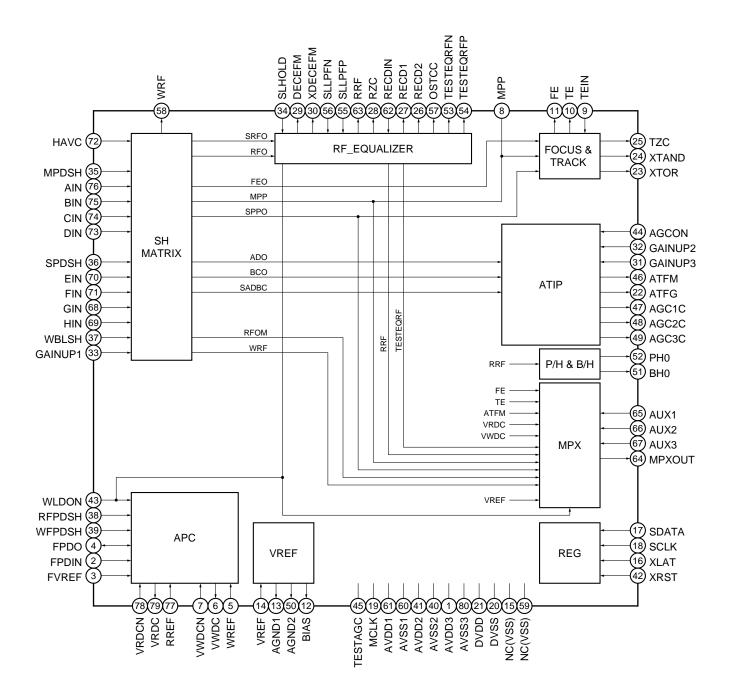


AK8563 (SERVO DIGITAL ASSY: IC103)

- RF Processor IC
- Pin Assignment (Top view)



Block Diagram



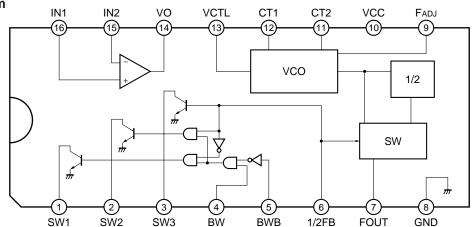
PDR-555RW

• Pin Function

No.	Pin Name	I/O	Function	No.	Pin Name	I/O	Function
1	AVDD3	ı	Analog positive power supply pin	41	AVDD2	ı	Analog positive power supply pin
2	FPDIN	ı	Laser monitor diode connection pin	42	XRST	ı	Register reset "L": Initialize the register
3	FVREF	ı	Reference voltage input for APC	43	WLDON	ı	Write LD control input "L": Set Write APC set-value to zero, "H": LD ON
4	FPD0	I/O	Laser monitor output (connect a resistor for I/V conversion between this pin and FPDIN (pin 2)) / Laser monitor voltage input	44	AGCON	ı	Wobble AGC enable input "H": AGC ON , "L": AGC reset
5	WREF	I	Power setting voltage input for Write APC	45	TESTAGC	0	Test pin
6	VWDC	0	Laser driver control output for Write	46	ATFM	0	Wobble signal output
7	VWDCN	ı	Laser driver control amp.(-) for Write	47	AGC1C	0	- · · · · · · · · · · · · · · · · · · ·
8	MPP	0	Main push-pull signal output	48	AGC2C	0	External capacitor connection pin for AGC response speed setting
9	TEIN	I	Input for tracking signal process	49	AGC3C	0	opeou county
10	TE	0	Tracking error signal output	50	AGND2	0	Decoupling pin for internal reference voltage
11	FE	0	Focus error signal output	51	ВН0	0	Bottom-level output of RRF signal
12	BIAS	0	Connect a bias resistor. RBIAS=4.7kΩ	52	PH0	0	Peak-level output of RRF signal
13	AGND1	0	Decoupling pin for internal reference voltage	53	TESTEQRFN	0	Test pin
14	VREF	I/O	Decoupling pin for internal reference voltage / Reference voltage input	54	TESTEQRFP	0	Test pin
15	NC (VSS)	_	Connect to VSS	55	SLLPFP	ı	LPF input (+) for auto slice
16	XLAT	ı	Latch input for register setting	56	SLLPFN	ı	LPF input (-) for auto slice
17	SDATA	1	Data input for register setting	57	OSTCC	0	Capacitor connection pin for fc setting of equalizer output offset-canceller
18	SCLK	ı	Clock input for register setting	58	WRF	0	Write RF signal output
19	MCLK	ı	Main clock input (34.5744MHz)	59	NC (VSS)	_	Connect to VSS
20	DVSS	ı	Digital ground pin	60	AVSS1	0	Analog ground pin
21	DVDD	ı	Digital positive power supply pin	61	AVDD1	ı	Analog positive power supply pin
22	ATFG	0	ATIP FG output (Wobble signal after the binary data conversion)	62	RECDIN	ı	RF input for recording block detection
23	XTOR	0	Tracking amplitude detection output	63	RRF	0	Read RF signal output
24	XTAND	0	Tracking error detection output	64	MPXOUT	0	Multiplexer output for signal monitor
25	TZC	0	Tracking zero-cross detection signal output	65	AUX1	ı	Auxiliary input (1) for signal monitor
26	RECD2	0	Recording block detection signal 2 "H": Recording block , "L": Unrecording block	66	AUX2	ı	Auxiliary input (2) for signal monitor
27	RECD1	0	Recording block detection signal 1 "H": Recording block , "L": Unrecording block	67	AUX3	ı	Auxiliary input (3) for signal monitor
28	RZC	0	RF zero-cross detection signal output	68	GIN	I	Side beam signal (G) input
29	DECEFM	0	EFM output after sliced (inversion)	69	HIN	ı	Side beam signal (H) input
30	XDECEFM	0	EFM output after sliced (positive-phase)	70	EIN	ı	Side beam signal (E) input
31	GAINUP3	ı		71	FIN	ı	Side beam signal (F) input
32	GAINUP2	ı	0 and +18dB switching control input "H": +18dB, "L": 0dB	72	HAVC	ı	Center voltage input of main and side beam signals
33	GAINUP1	ı	11. +18dB, L. 8dB	73	DIN	ı	Main beam signal (D) input
34	SLHOLD	ı	Slice level hold signal input "H": Hold	74	CIN	ı	Main beam signal (C) input
35	MPDSH	ı	Sample pulse input for main-beam "H": Sample , "L": Hold	75	BIN	ı	Main beam signal (B) input
36	SPDSH	ı	Sample pulse input for side-beam "H": Sample , "L": Hold	76	AIN	ı	Main beam signal (A) input
37	WBLSH	ı	Sample pulse input for Wobble signal "H": Sample , "L": Hold	77	RREF	ı	Power setting voltage input for Read APC
38	RFPDSH	ı	Sample pulse input for Read APC "H": Sample , "L": Hold	78	VRDCN	ı	Laser driver control amp. (-) for Read
39	WFPDSH	ı	Sample pulse input for Write APC "H": Sample , "L": Hold	79	VRDC	0	Laser driver control output for Read
40	AVSS2	I	Analog ground pin	80	AVSS3	I	Analog ground pin

■ BA7082F (SERVO DIGITAL ASSY : IC302)

- VCO IC
- Block Diagram



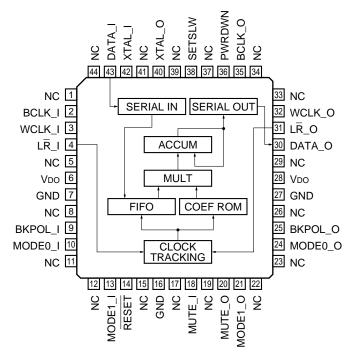
Pin Function

No.	Pin Name	I/O	Function	No.	Pin Name	I/O	Function
1	SW1		Collector open output	9	FADJ	-	f0 Adjust pin
2	SW2	0	Logic block output for control sensibility	10	VCC	-	VCC pin
3	SW3		adjustment	11	CT2		Capacitor connection pin for VCO oscillation
4	BW		Logic block input for control sensibility	12	CT1	_	Capacitor connection pin for VCO oscillation
5	BWB	ı	adjustment	13	VCTL	ı	VCO control pin Normally, use for short-circuit with VO (pin 14).
6	1/2FB	ı	Logic block input for control sensibility adjustment and 1/2 frequency demultiplier switch H: through , L: 1/2 frequency demultiplier output	14	V0	0	Amp. output for sensibility adjustment
7	FOUT	0	VCO output pin	15	IN2		Amp. input for sensibility adjustment
8	GND	-	GND pin	16	IN1		IN1: positive-phase input IN2: Inverting input

■ AD1893JST (SERVO DIGITAL ASSY : IC311)

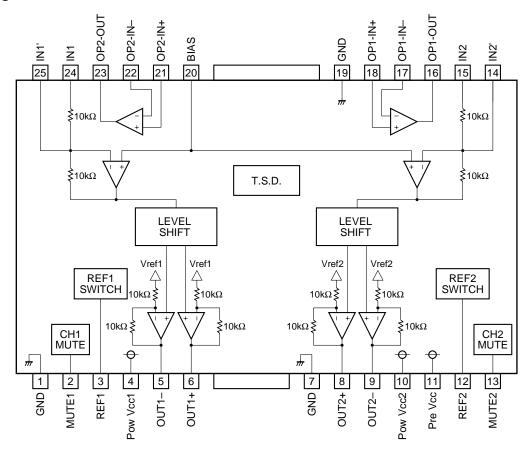
• Sample Rate Converter IC

Block Diagram



■ BA5912AFP-Y (SERVO DIGITAL ASSY : IC351)

- Driver IC
- Block Diagram

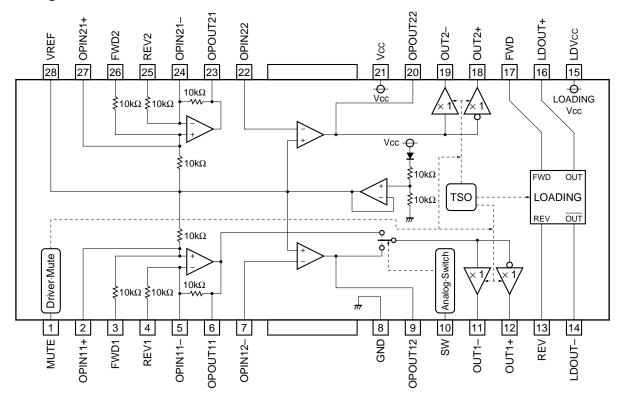


• Pin Function

No.	Pin Name	Function	No.	Pin Name	Function
1	GND	Sub-straight GND	14	IN2'	CH2 input pin for gain adjustment
2	MUTE1	CH1 mute pin	15	IN2	CH2 gain fixed input
3	REF1	CH1 Vref switching pin	16	OP1-OUT	OP amp. 1 output
4	Pow Vcc1	Pow Vcc (CH1)	17	OP1-IN-	OP amp. 1 – input
5	OUT1-	CH1 negative output	18	OP1-IN+	OP amp. 1 + input
6	OUT1+	CH1 positive output	19	GND	Sub-straight GND
7	GND	Sub-straight GND	20	BIAS	Bias input
8	OUT2+	CH2 positive output	21	OP2-IN+	OP amp. 2 + input
9	OUT2-	CH2 negative output	22	OP2-IN-	OP amp. 2 – input
10	Pow Vcc2	Pow Vcc (CH2)	23	OP2-OUT	OP amp. 2 output
11	Pre Vcc	Pre Vcc	24	IN1	CH1 gain fixed input
12	REF2	CH2 Vref switching pin	25	IN1'	CH1 input pin for gain adjustment
13	MUTE2	CH2 mute pin			

■ BA5932FP (SERVO DIGITAL ASSY : IC352)

- Driver IC
- Block Diagram

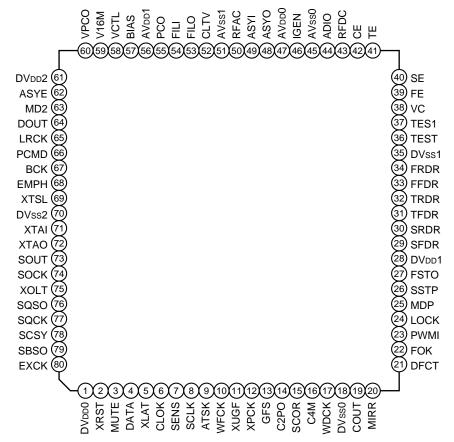


Pin Function

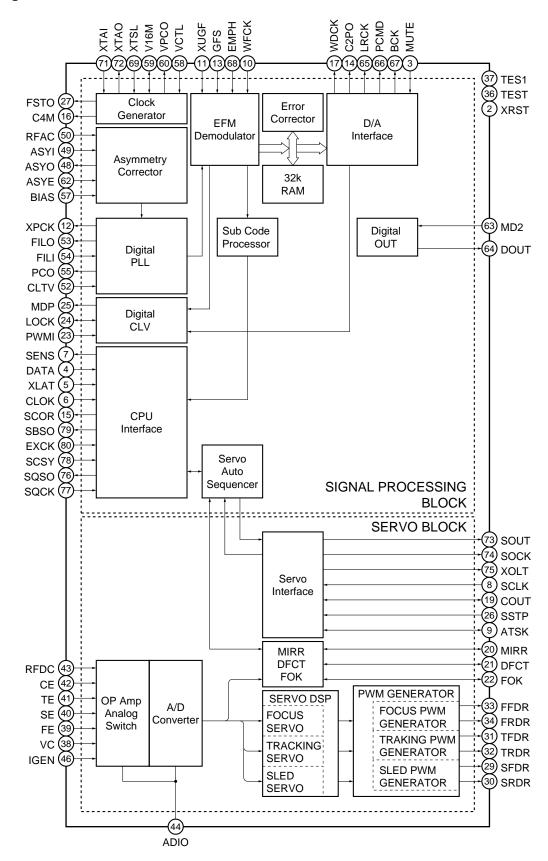
No.	Pin Name	Function	No.	Pin Name	Function
1	MUTE	Mute pin	15	LDVcc	Vcc for loading and output H bridge section
2	OPIN11+	OP amp. non-inverting input	16	LDOUT+	Loading positive output
3	FWD1	Forward input	17	FWD	Loading forward input
4	REV1	Reverse input	18	OUT2+	Driver output
5	OPIN11-	OP amp. inverting input	19	OUT2-	Driver output
6	OPOUT11	OP amp. output	20	OPOUT22	OP amp. output
7	OPIN12-	OP amp. inverting input	21	Vcc	Vcc for two axes driver and loading pre section
8	GND	Sub-straight GND	22	OPIN22	OP amp. inverting input
9	OPOUT12	OP amp. output	23	OPOUT21	OP amp. output
10	SW	Analog switch input	24	OPIN21-	OP amp. inverting input
11	OUT1-	Driver output	25	REV2	Reverse input
12	OUT1+	Driver output	26	FWD2	Forward input
13	REV	Loading reverse input	27	OPIN21+	OP amp. non-inverting input
14	LDOUT-	Loading negative output	28	VREF	Reference voltage output

■ CXD2585Q (SERVO DIGITAL ASSY : IC353)

- Digital Signal Processor IC
- Pin Assignment (Top view)



• Block Diagram



PDR-555RW

• Pin Function

	i Function									
No.	Pin Name	1/0	Function	No. Pin Name I/O		1/0	Function			
1	DVDD0	-	Digital power supply	41	TE	1	Tracking error input			
2	XRST	- 1	System reset Reset when "L"	42	CE	I	Center servo analog input			
3	MUTE	1	Mute input Mute when "H"	43	RFDC	I	RF signal input			
4	DATA	1	Serial data input from CPU	44	ADIO	0	Test pin Non connection			
5	XLAT	ı	Latch input from CPU Serial data is latched at the falling edge.	45	AVSS0	-	Analog GND			
6	CLOK	Ι	Serial data transfer clock input from CPU	46	IGEN	ı	Constant current input for OP amplifier			
7	SENS	0	SENS output to CPU	47	AVDD0	-	Analog power supply			
8	SCLK	ı	Clock input for SENS serial-data readout	48	ASYO	0	EFM full-swing output ("L"=VSS, "H"=VDD)			
9	ATSK	I/O	Input and output for unti-shock	49	ASYI	ı	Asymmetry comparate voltage input			
10	WFCK	0	WFCK output	50	RFAC	I	EFM signal input			
11	XUGF	0	XUGF output MNT0 and RFCK output by switching the command.	51	AVSS1	-	Analog GND			
12	XPCK	0	XPCK output MNT1 output by switching the command.	52	CLTV	1	VCO 1 control voltage input for gradual increase			
13	GFS	0	GFS output MNT2 and XROF output by switching the command.	53	FILO	0	Filter output for master PLL (Slave=digital PLL)			
14	C2PO	0	C2PO output MNT3 and GTOP output by switching the command.	54	FILI	ı	Filter input for master PLL			
15	SCOR	0	Outputs "H" when either subcode sync. S0 or S1 is detected.	55	PCO	0	Charge pump output for master PLL			
16	C4M	0	4.2336MHz output Outputs 1/4 frequency demultiply of V16M in the CAV-W mode and variable pitch.	56	AVDD1	-	Analog power supply			
17	WDCK	0	Word clock output f=2Fs Outputs GRSCOR by command switch	57	BIAS	I	Constant current input of asymmetry circuit			
18	DVss0	_	Digital GND	58	VCTL	1	VCO2 control voltage input for wide-band EFM PLL			
19	COUT	I/O	Input and output of track-number count signal	59	V16M	I/O	VCO2 oscillation output for wide-band EFM PLL Clock input for wide-band EFM-PLL by command switch			
20	MIRR	I/O	Mirror signal input and output	60	VPCO	0	Charge pump output for wide-band EFM PLL			
21	DFCT	I/O	Defect signal input and output	61	DVDD2	-	Digital power supply			
22	FOK	I/O	Focus OK signal input and output	62	ASYE	ı	Asymmetry circuit ON/OFF control (L:OFF, H:ON)			
23	PWMI	ı	External control input of spindle motor	63	MD2	ı	Digital out ON/OFF control (L:OFF, H:ON)			
24	LOCK	I/O	GFS is sampled at 460Hz;when GFS is "H", this pin outputs "H". If GFS is "L" eight consecutive samples, this pin outputs "L". Input when LKIN="1".	64	DOUT	0	Digital out output			
25	MDP	0	Servo control output of spindle motor	65	LRCK	0	D/A interface LR clock output f=Fs			
26	SSTP	ı	Detection signal input of disc innermost	66	PCMD	0	D/A interface Serial data output (2's COMP, MSB first)			
27	FSTO	0	Outputs 2/3 frequency demultiply of XTAL pin	67	BCK	0	D/A interface Bit clock output			
28	DVDD1	-	Digital power supply	68	ЕМРН	0	Outputs "H" when the playback disc has emphasis, and "L" when there is no emphasis.			
29	SFDR	0	Sled drive output	69	XTSL	ı	X'tal selection input 16.9344MHz: L, 33.8688MHz: H			
30	SRDR	0		70	DVss2	-	Digital GND			
31	TFDR	0	Tracking drive output	71	XTAI	ı	Crystal oscillation circuit input Input the external master clock via this pin.			
32	TRDR	0		72	XTAO	0	Crystal oscillation circuit output			
33	FFDR	0	Focus drive output	73	SOUT	0	Serial data output in the servo block			
34	FRDR	0	i ocas anve oaipai	74	SOCK	0	Serial data readout clock output in the servo block			
35	DVss1	-	Digital GND	75	XOLT	0	Serial data latch output in the servo block			
36	TEST	ı	TEST pin : normally GND	76	sqso	0	SubQ 80-bit, PCM peak and level data output CD TEXT data output			
37	TES1	ı		77	SQCK	ı	Clock input for SQSO readout			
38	VC	1	Center voltage input	78	SCSY	I	Input for resynchronous of GRSCOR			
39	FE	I	Focus error signal input	79	SBSO	0	Serial output of Sub P to W			
40	SE	Ι	Sled error signal input	80	EXCK	ı	Clock input for SBSO readout			
Notos	_	_		_			· · · · · · · · · · · · · · · · · · ·			

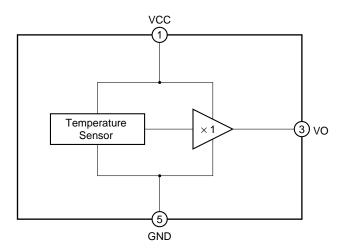
Notes)

- PCMD is an MSB first. two's complement output.
- GTOP is used to monitor the frame sync protection status. (High:sync protection window released)
 XUGF is the negative pulse for the frame sync derived from the EFM signal. It is the signal before sync protection.
- XPCK is the inverse of the EFM PLL clock. The PLL is designed so that the falling edge of XPCK and the EFM signal transition point coincide.
- GFS goes high when the frame sync and the insertion protection timing match.
 RFCK is derived with the crystal accuracy. This signal has a cycle of 136µs.

- C2PO represents the data error status.
 XROF is generated when the 32K RAM exceeds the ±28 Frame jitter margin.

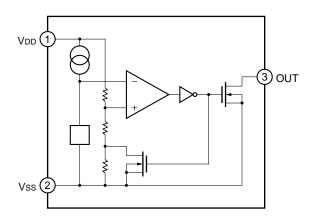
■ TK11041M-1 (SERVO DIGITAL ASSY : IC355)

- Thermo Sensor IC
- Block Diagram



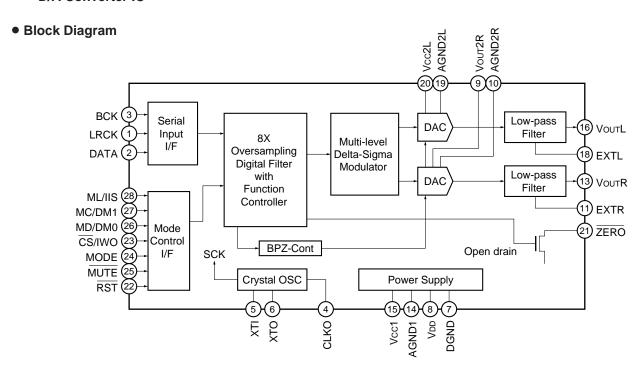
■ S-806E (FUNCTION ASSY: IC702)

- Voltage Detector IC
- Block Diagram



■ PE8001A (AUDIO ASSY : IC401)

• D/A Converter IC



• Pin Function

No.	Pin Name	I/O	Function	No.	Pin Name	I/O	Function
1	LRCK	I	LRCK clock input (fs) *1	15	VCC1	-	Analog power supply +5V
2	DATA	I	Data input *1	16	VOUTL	0	L ch analog voltage output
3	BCK	I	Bit clock input for data *1	17	NC	-	Non connection
4	CLKO	0	Buffer output of system clock	18	EXTL	0	L ch analog output amp. common
5	хті	ı	Crystal oscillation connection or external clock input	19	AGND2L	_	Analog GND
6	ХТО	0	Crystal oscillation connection	20	VCC2L	-	Analog power supply +5V
7	DGND	_	Digital GND	21	ZERO	0	Zero data flag
8	VDD	_	Digital power supply +5V	22	RST	ı	Reset *2
9	VCC2R	_	Analog power supply +5V	23	CS/IWO	ı	Chip select / Input format select *3
10	AGND2R	_	Analog GND	24	MODE	ı	Mode control select *2 (H: Software, L: Hardware)
11	EXTR	0	R ch analog output amp. common	25	MUTE	1	Mute control *2
12	NC	-	Non connection	26	MD/DM0	Ι	Mode control data / deemphasis select 1 *2
13	VOUTR	0	R ch analog voltage output	27	MC/DM1	Ι	Mode control BCK / deemphasis select 2 *2
14	AGND1	-	Analog GND	28	ML/IIS	I	Mode control latch / Input format select *2

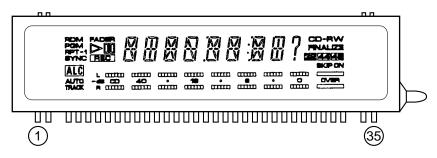
Note:

- *1 : Schmitt trigger input
- *2 : Schmitt trigger input with pull-up resistor
- *3 : Schmitt trigger input with pull-down resistor

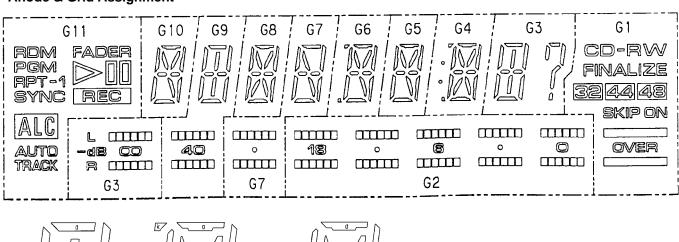
7.1.2 DISPLAY

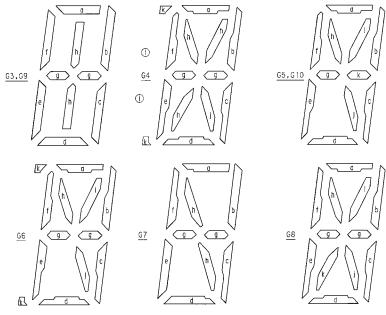
■ PEL1097 (FUNCTION ASSY: V701)

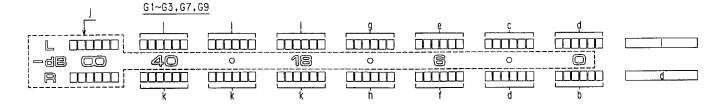
• FL TUBE



Anode & Grid Assignment







PDR-555RW

	G 1	G2	G3	G4	G5	G6	G7	G8	G9	G10	G11
S1	a	a	а	а	а	a	а	a	a	a	FADER
S2	OVER	р	Ь	Ь	b	b	ь	b	b	b	
S3	(CD-R)W	С	С	С	С	С	С	С	С	С	
S4	32	d	d	d	d	đ	d	d	d	d	REC
S5	44	е	е	е	е	е	е	е	е	е	RDM
S6	CD(-RW)	f	f	f	f	f	f	f	f	f	PGM
S7	(CD)-R(W)	g	g	g	g	g	g	g	g	g	RPT
S8	ON	h	h	h	h	h	h	h	h	h	-1
S9	i	i		i	i	i	i	i	i	i	SYNC
S10	48	j	j	j	j	j	j	j	j	j	ALC
S11	SKIP	k		k	k	k	k	k	k	k	AUTO TRACK
S12	FINALIZE										

• Pin Assignment

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Assignment	F1	F1	NP	S1	S2	S3	\$4	S5	S6	S 7	S8	S9	S10	S11	GII	G10	G9	G8
Pin No.	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	
Assignment	G7	G6	G5	G4	G3	G2	G 1	512	NL	NL	NL	NL	NL	NL	NP	F2	F2	

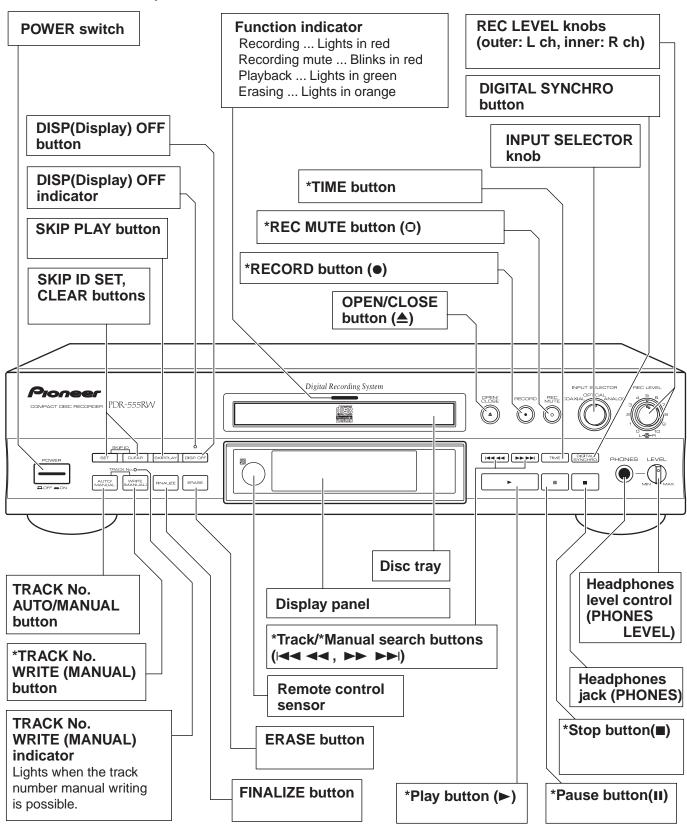
F1.F2:Filament G1~G11:Grid S1~S12:Anode NP:No Pin NL:No Lead

8. PANEL FACILITIES AND SPECIFICATIONS

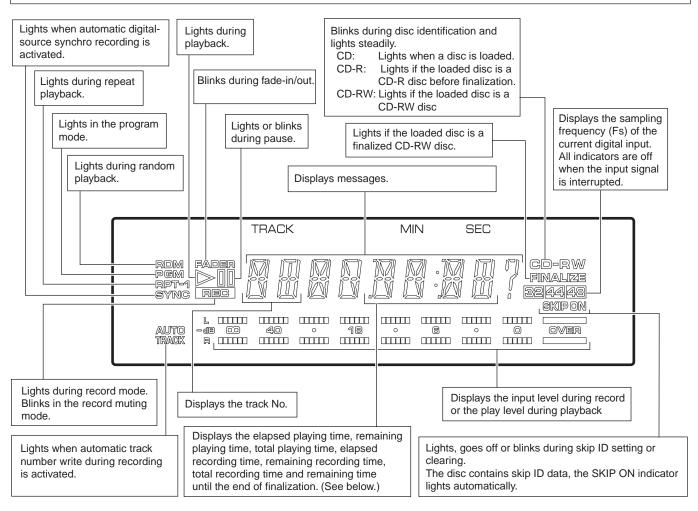
• PANEL FACILITIES

FRONT PANEL

The operations available using buttons marked "*" are also available using the buttons with the same names or inscriptions on the remote control unit.



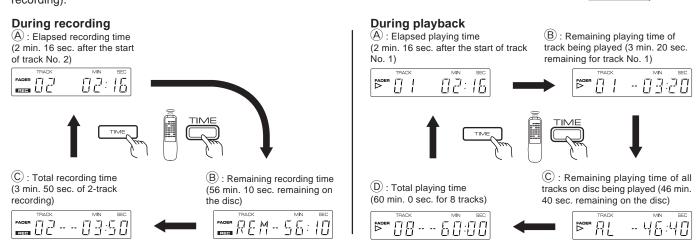




Switching the time display

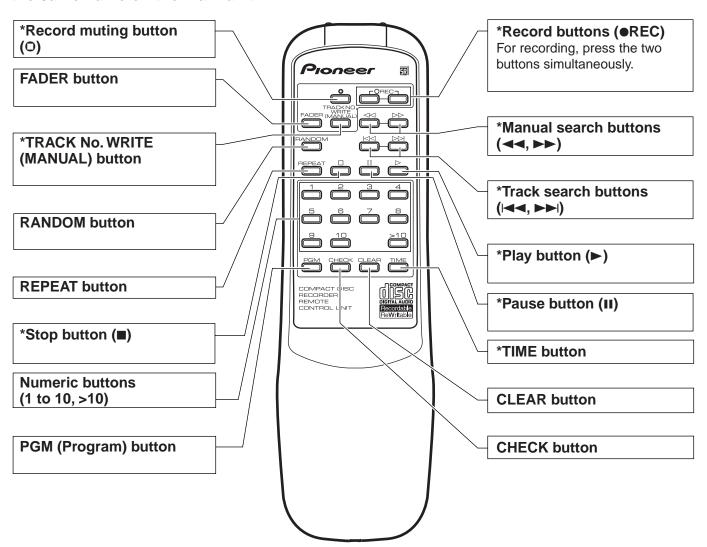
The following operation allows you to check the recording time information during recording or playing time information during playback. Every time the TIME button is pressed, the time information contents are switched in order of $\textcircled{A} \rightarrow \textcircled{B} \rightarrow \textcircled{C} \rightarrow \textcircled{D}$

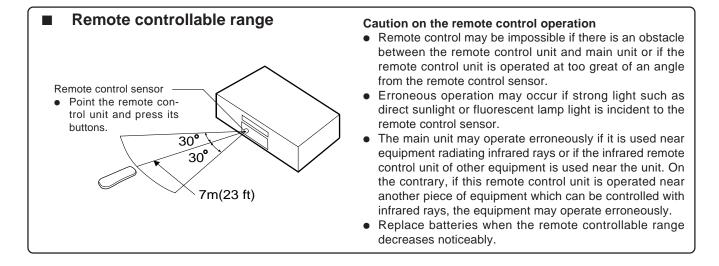
The display mode varies depending on whether the current operation is recording or playing back (in order of $\textcircled{A} \rightarrow \textcircled{B} \rightarrow \textcircled{C}$ during recording).



REMOTE CONTROL UNIT

Operations performed by buttons marked "*" can also be carried out by using buttons with the same name on the main unit.





• SPECIFICATIONS (KU/CA TYPE)

1. GENERAL

Model	Compact disc audio system
Applicable discs	CDs, CD-Rs and CD-RWs
Power supply	
Power consumption	20 W
Operating temperature	+5 °C to +35 °C
	(+41 °F to +95 °F)
Weight (without package)	4.8 kg (10 lb 9 oz)
Max. dimensions 420) (W) x 385 (D) x 105 (H) mm
16-9/16 (V	V) x 15-3/16 (D) x 4-1/8 (H) in

2. AUDIO UNIT

2. AUDIO UNIT
Frequency characteristics 2 Hz to 20 kHz
Playback S/N110 dB (EIAJ)
Playback dynamic range98 dB (EIAJ)
Playback total harmonic distortion 0.002 % (EIAJ)
Playback channel separation100 dB
Recording S/N
Recording dynamic range92 dB
Recording total harmonic distortion 0.005 %
Output voltage2 V
Wow-flutterLess than measurement limit
((±0.001 % W.PEAK) (EIAJ))
Number of channels
Digital output
Coaxial output
Optical output15 to -21 dBm (wavelenght: 660 nm)
Frequency deflection: Level 2 (standard mode)

^{*} Recording specification values are for the LINE input (ANALOG).

3. INPUT JACKS

Optical digital input jack Coaxial digital input jack Audio LINE input jack

4. OUTPUT JACKS

Optical digital output jack Coaxial digital output jack Audio LINE output jack

5. ACCESSORIES

•	Remote control unit	1
•	Size AA/R6 dry cell batteries	2
	Audio cable	
•	AC power cord	1
•	Operating Instructions	1

6 PICKLIP

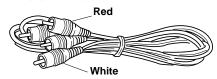
o. i ionoi	
 Laser wavelength (λ) 	778 to 787 nm
Object lens out (3 beam total)	23mW
Laser class	III b

NOTE:

The specifications and design of this product are subject to change without notice, due to improvements.

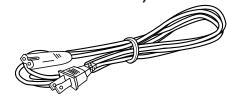
• ACCESSORIES

Audio cables ... x 2 (analog recording, analog playback output) (PDE1248) (L=1m)

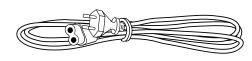


AC power cord

(KU/CATYPE:ADG7021)



(MY TYPE :ADG1127)



Remote control unit CU-PD099 (PWW1144)



Size "AA"/R6 dry cell batteries ... x 2

